

HS009200268B2

# (12) United States Patent

# Pandey et al.

# (10) Patent No.: US 9,200,268 B2 (45) Date of Patent: Dec. 1, 2015

#### (54) COMPOUNDS AND METHODS FOR PURIFICATION OF SERINE PROTEASES

(71) Applicant: Portola Pharmaceuticals, Inc., South

San Francisco, CA (US)

(72) Inventors: Anjali Pandey, Fremont, CA (US); Jack

W. Rose, San Mateo, CA (US)

(73) Assignee: Portola Pharmaceuticals, Inc., South

San Francisco, CA (US)

(\*) Notice: Subject to any disclaimer, the term of this

patent is extended or adjusted under 35

U.S.C. 154(b) by 0 days.

(21) Appl. No.: 13/830,372

(22) Filed: Mar. 14, 2013

#### (65) **Prior Publication Data**

US 2014/0186923 A1 Jul. 3, 2014

### Related U.S. Application Data

- (60) Provisional application No. 61/746,544, filed on Dec. 27, 2012.
- (51) Int. Cl. C07D 221/06 (2006.01) C07D 213/75 (2006.01) C12N 9/64 (2006.01) B01D 15/38 (2006.01)
- (52) U.S. Cl.

(58) Field of Classification Search

None

See application file for complete search history.

### (56) References Cited

#### U.S. PATENT DOCUMENTS

6,376,515	B2	4/2002	Zhu et al.
6,835,739	B2	12/2004	Zhu et al.
6,844,367	B1	1/2005	Zhu et al.
7,285,565	B2	10/2007	Zhu et al.
7,314,874	B2	1/2008	Zhu et al.
7,342,013	B2	3/2008	Zhu et al.
7,598,276	B2	10/2009	Grant et al.
7,700,628	B2 *	4/2010	Argade et al 514/327
7,727,981	B2	6/2010	Zhu et al.
8,063,036	B2	11/2011	Zhu et al.
8,153,390	B2	4/2012	Bradshaw et al.
8,268,783	B2	9/2012	Sinha et al.
8,394,964	B2	3/2013	Pandey et al.
8,404,724	B2	3/2013	Sinha et al.
8,455,440	B2	6/2013	Sinha et al.
8,518,977	B2	8/2013	Zhu et al.
8,524,907	B2	9/2013	Scarborough et al.
8,557,852	B2	10/2013	Grant et al.
8,691,847	B2	4/2014	Zhu et al.

2011/0033459	A1	2/2011	Conley et al.
2012/0071519	A1	3/2012	Capodanno et al.
2012/0095019	A1	4/2012	Sinha et al.
2013/0064806	A1	3/2013	Grant et al.
2013/0211094	A1	8/2013	Pandey et al.
2013/0230901	$\mathbf{A}1$	9/2013	Lu et al.
2013/0315897	A1	11/2013	Sinha et al.
2014/0046071	A1	2/2014	Scarborough et al.

#### FOREIGN PATENT DOCUMENTS

WO	WO 0119788	A2	ж	3/2001
WO	WO 01/64643			9/2001
WO	WO 2006057845	A1	*	6/2006
WO	WO 2013/188587			12/2013

#### OTHER PUBLICATIONS

Schonher, Heike and Cernak, Tim; "Profound methyl effects in drug discovery and a call for new c-h methylation reactions." Angew. Chem. Int. Ed. (2013) 52 p. 12256-12267.\*

GlaxoWellcome pharmacology guide (http://www.pdg.cnb.uam.es/cursos/Barcelona2002/pages/Farmac/Comput\_Lab/Guia\_Glaxo/chap3c.html, downloaded May 15, 2014).\*

Zhu, Bing-Yan et al; "Inhibitory effect of carboxylic acid group in hERG binding." Bioorg. Med. Chem. Lett. (2006) 16(21) p. 5507-5512.\*

Rameshwar, N. et al; "Qsar studies of n1-(5-chloro-2-pyridyl)-2-{[4-(alkyl methyl)benzoyl]amino}-5-chlorobenzamide analogs." Bioorg. Med. Chem. (2006) 14(2) p. 319-325.\*

Pinto et al., "Factor Xa Inhibitors: Next-Generation Antithrombotic Agents," *Journal of Medicinal Chemistry*, 53(17), 6243-6274.

International Search Report and Written Opinion for PCT/US2013/078130 dated May 22, 2014.

Berge, S.M., et al, "Pharmaceutical Salts", Journal of Pharmaceutical Science, 66: 1-19 (1977).

Communication Relating to the Results of the Partial International Search from International Application No. PCT/US2013/078130, dated Mar. 5, 2014.

Instructions 71-5000-14 AD, by General Electric Company (2011). Instructions 71-5000-15 AF, by General Electric Company (2011). Instructions 71-7097-00 AE, by General Electric Company (2009).

Kusmic, et al., Analytical Biochemistry, 281: 62-67, (2001).

Lockhart, Nature, 405:827-836 (2000).

Srinivas, Clin. Chem., 47:1901-1911 (2000).

GE publication 29-0548-08aa, published Nov 2013.

Cuatrecasas, "Protein purification by affinity chromatography," J. Biol. Chem., (1970), 245(12), 3059-3065.

Gotoh, et al, "Isolation of factor Xa from chick embryo as the amniotic endoprotease responsible for paramyxovirus activation," FEBS, (1992), 296(3), 274-278.

#### \* cited by examiner

Primary Examiner — Maury Audet Assistant Examiner — Fred Reynolds

(74) Attorney, Agent, or Firm — Sheppard Mullin Richter & Hampton LLP

#### (57) ABSTRACT

Disclosed herein are compounds, compositions, methods and kits for purifying a serine protease and serine proteases purified with the compounds, compositions and methods.

#### 41 Claims, 7 Drawing Sheets

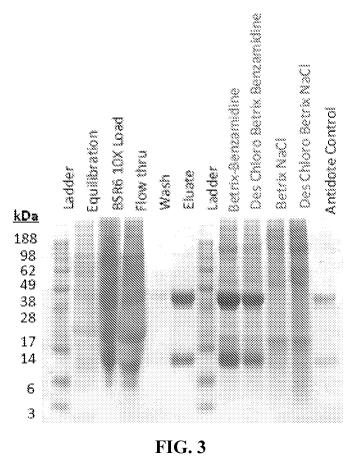
# SEQ ID NO: 1:

Ala 1	Asn	Ser	Phe	Leu 5	Phe	Trp	Asn	Lys	Tyr 10	Lys	Asp	Gly	Asp	Gln 15	Cys
Glu	Thr	Ser	Pro 20	Cys	Gln	Asn	Gln	Gly 25	Lys	Cys	Lys	Asp	Gly 30	Leu	Gly
Glu	Tyr	Thr 35	Суѕ	Thr	Cys	Leu	Glu 40	Gly	Phe	Glu	Gly	Lys 45	Asn	Cys	Glu
Leu	Phe 50	Thr	Arg	Lys	Leu	Cys 55	Ser	Leu	Asp	Asn	Gly 60	Asp	Суѕ	Asp	Gln
65			Glu		70					75					80
Tyr	Thr	Leu	Ala	Asp 85	Asn	Gly	Lys	Ala	Cys 90	Ile	Pro	Thr	Gly	Pro 95	Tyr
	_	_	Lys 100					105	_	_	_	_	110	_	
		115	Gln				120					125			
Leu	Ile 130	Asn	Glu	Glu	Asn	Glu 135	Gly	Phe	Cys	Gly	Gly 140	Thr	Ile	Leu	Ser
145		_	Ile		150				_	155	_			_	160
Phe	Lys	Val	Arg	Val 165	Gly	Asp	Arg	Asn	Thr 170	Glu	Gln	Glu	Glu	Gly 175	Gly
Glu	Ala	Val	His 180	Glu	Val	Glu	Val	Val 185	Ile	Lys	His	Asn	Arg 190	Phe	Thr
		195	Tyr				200				_	205			
	210		Arg			215				_	220			_	_
225			Ser		230					235					240
			Thr	245					250					255	
			Pro 260	_		_	_	265			_		270		
		275	Thr				280					285			
	290		Cys			295					300				
305			Tyr		310					315					320
			Gly	325					330					335	
_	_		Asp 340	_			_	345	_	_			Lys 350	Ala	Lys
Ser	His	Ala 355	Pro	Glu	Val	Ile	Thr 360	Ser	Ser	Pro	Leu	Lys 365			

FIG. 1

# SEQ ID NO: 2:

```
Ala Asn Ser Phe Leu Phe Trp Asn Lys Tyr Lys Asp Gly Asp Gln Cys
                                 1.0
Glu Thr Ser Pro Cys Gln Asn Gln Gly Lys Cys Lys Asp Gly Leu Gly
                             25
Glu Tyr Thr Cys Thr Cys Leu Glu Gly Phe Glu Gly Lys Asn Cys Glu
                          40
Leu Phe Thr Arg Lys Leu Cys Ser Leu Asp Asn Gly Asp Cys Asp Gln
                      55
Phe Cys His Glu Glu Gln Asn Ser Val Val Cys Ser Cys Ala Arg Gly
                  70
Tyr Thr Leu Ala Asp Asn Gly Lys Ala Cys Ile Pro Thr Gly Pro Tyr
                                 90
Pro Cys Gly Lys Gln Thr Leu Glu Arg Ile Val Gly Gly Gln Glu Cys
                      105
Lys Asp Gly Glu Cys Pro Trp Gln Ala Leu Leu Ile Asn Glu Glu Asn
                         120
       115
Glu Gly Phe Cys Gly Gly Thr Ile Leu Ser Glu Phe Tyr Ile Leu Thr
                     135
Ala Ala His Cys Leu Tyr Gln Ala Lys Arg Phe Lys Val Arg Val Gly
                  150
                                     155
Asp Arg Asn Thr Glu Glu Glu Gly Gly Glu Ala Val His Glu Val
              165
                                 170
Glu Val Val Ile Lys His Asn Arg Phe Thr Lys Glu Thr Tyr Asp Phe
                             185
Asp Ile Ala Val Leu Arg Leu Lys Thr Pro Ile Thr Phe Arg Met Asn
                         200
                                            205
Val Ala Pro Ala Cys Leu Pro Glu Arg Asp Trp Ala Glu Ser Thr Leu
                  215
                                        220
Met Thr Gln Lys Thr Gly Ile Val Ser Gly Phe Gly Arg Thr His Glu
                  230 235
Lys Gly Arg Gln Ser Thr Arg Leu Lys Met Leu Glu Val Pro Tyr Val
                                 250
Asp Arg Asn Ser Cys Lys Leu Ser Ser Phe Ile Ile Thr Gln Asn
           260
                              265
Met Phe Cys Ala Gly Tyr Asp Thr Lys Gln Glu Asp Ala Cys Gln Gly
                          280
Asp Ala Gly Gly Pro His Val Thr Arg Phe Lys Asp Thr Tyr Phe Val
                      295
Thr Gly Ile Val Ser Trp Gly Glu Gly Cys Ala Arg Lys Gly Lys Tyr
                  310
                                     315
Gly Ile Tyr Thr Lys Val Thr Ala Phe Leu Lys Trp Ile Asp Arg Ser
                                 330
Met Lys Thr Arg Gly Leu Pro Lys Ala Lys Ser His Ala Pro Glu Val
                            345
          340
Ile Thr Ser Ser Pro Leu Lys
       355
```



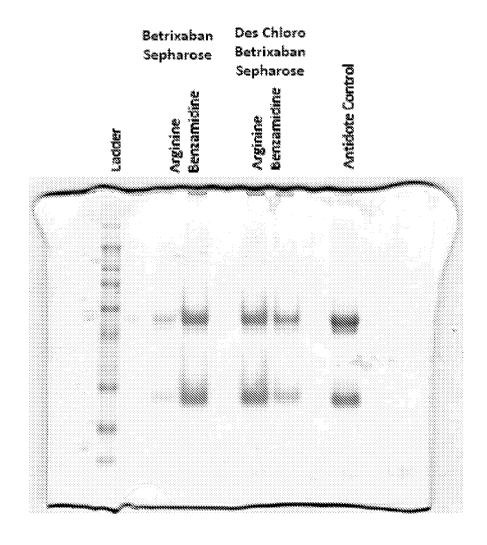


FIG. 4

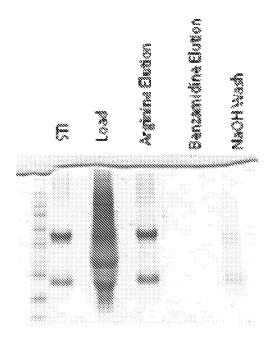


FIG. 5

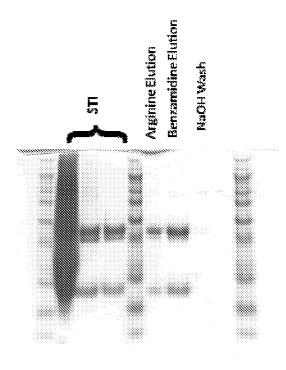
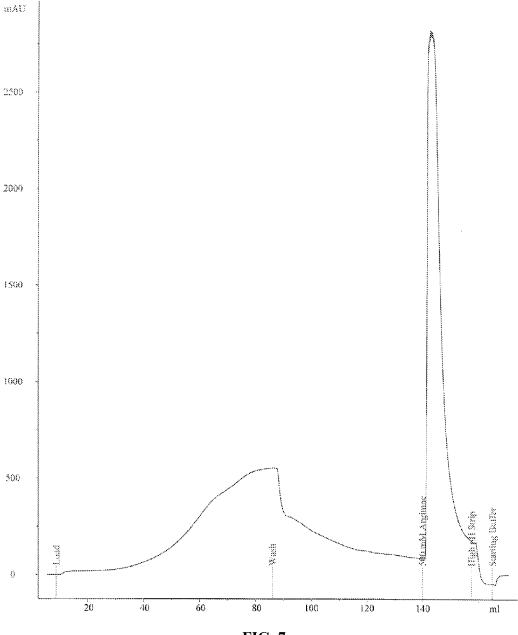


FIG. 6



**FIG. 7** 

 $\mathfrak{m} A \mathfrak{V}$ 

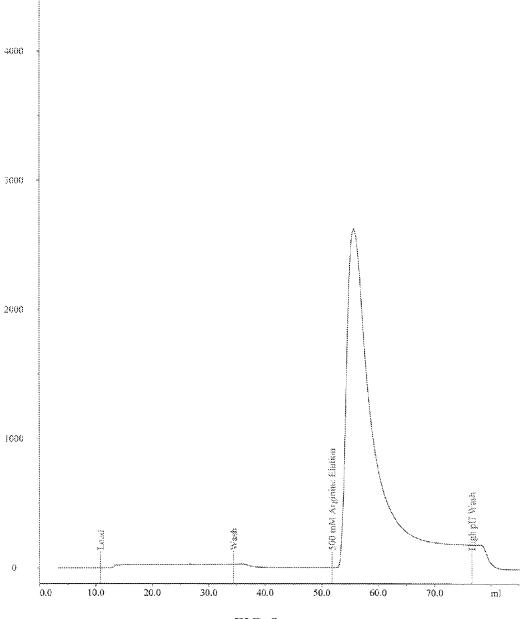


FIG. 8

25

1

# COMPOUNDS AND METHODS FOR PURIFICATION OF SERINE PROTEASES

# CROSS REFERENCE TO RELATED APPLICATIONS

This application claims the benefit under 35 U.S.C. §119 (e) of U.S. Provisional Application Ser. No. 61/746,544, filed on Dec. 27, 2012, which is hereby incorporated by reference in its entirety.

#### SEQUENCE LISTING

The instant application contains a Sequence Listing which has been submitted in ASCII format via EFS-Web and is hereby incorporated by reference in its entirety. Said ASCII copy, created on May 17, 2013, is named 070545-5401\_SL.txt and is 10,327 bytes in size.

#### FIELD

This disclosure relates to compounds, compositions and methods for the purification of serine proteases, such as factor Xa derivatives.

#### BACKGROUND

Anticoagulants serve a need in the marketplace in treatment or prevention of undesired thrombosis in patients with a tendency to form blood clots, such as, for example, those 30 patients having clotting disorders, confined to periods of immobility or undergoing medical surgeries. One of the major limitations of anticoagulant therapy, however, is the bleeding risk associated with treatment, and limitations on the ability to rapidly reverse the anticoagulant activity in case of 35 overdosing or if an urgent surgical procedure is required. Thus, specific and effective antidotes to all forms of anticoagulant therapy are highly desirable. For safety considerations, it is also advantageous to have an anticoagulant-antidote pair in the development of new anticoagulant drugs.

Previously reported modified derivatives of factor Xa (fXa), such as those described in U.S. Pat. Nos. 8,153,390 and 8,268,783 (which is herein incorporated by reference in its entirety), including r-Antidote, are useful as antidotes to anticoagulants targeting fXa. The modified derivatives of fXa 45 bind to and/or substantially neutralize the anticoagulant. Certain modifications introduced to fXa, however, pose several challenges for purification since routine methods for purification of clotting factors cannot be used for r-Antidote.

#### **SUMMARY**

Disclosed herein are compounds, methods and kits for purifying a serine protease. In one aspect, the serine protease comprises a modified derivative of a fXa protein. In some 55 embodiments, the modified fXa protein comprises the amino acid sequence of SEQ ID NO: 2 or a polypeptide having at least about 80% sequence identity to SEQ ID NO: 2.

The compounds described herein have binding affinity with the serine protease to be purified (e.g., the compounds 60 are ligands of the serine protease), and can be covalently attached to an activated solid support, such as a resin. The solid support having a small molecule compound bound thereto is referred to as an affinity solid support. In some embodiments, the affinity solid support is packed into a column, which is referred to as an affinity column. A solution comprising the serine protease to be purified is loaded to the

2

affinity column. The serine protease to be purified is retained in the column through binding activity with the compound. Impurities in the solution is washed with a washing buffer so that the proteins left on the column are mostly the serine protease having binding affinity with the compound. The serine protease can then be eluted by an elution buffer comprising a competitive agent, which can disrupt the binding of the serine protease with the compound and release the serine protease from the affinity column, so that the purified serine protease is eluted from the column with the elution buffer.

In some embodiments, compounds used to purify the proteins are analogues of betrixaban or a salt thereof. Betrixaban is described in U.S. Pat. No. 6,376,515, which is incorporated 15 herein by reference in its entirety, and is of the formula:

Accordingly, in one aspect, provided is a compound of Formula I:

or a salt thereof,

50

wherein:

30

50

-continued

R<sup>2</sup> is —OCH<sub>3</sub>, chloro, or X-L-R;

R<sup>3</sup> is hydrogen or chloro;

X is a covalent bond, O, S, SO<sub>2</sub>, C(O)NH, NHC(O) or NH; L-R is -L  $^1$ -R,

L<sup>1</sup>-R is

$$R$$
 or  $R$ 

L<sup>2</sup>-R is H,

L<sup>3</sup>-R is

$$R$$
 or  $R$ 

R is NH<sub>2</sub> or CO<sub>2</sub>H;

q is 1, 2, 3, 4, 5, 6 or 7;

r is 1, 2, 3, 4, 5, 6 or 7;

s is 1, 2, 3, 4, 5, 6 or 7;

t is 1, 2, 3, 4, 5, 6 or 7;

n, m, and p are either 0 or 1, with the provisos that (1) when  $R^1$  is

$$_{
m H_{3}C}$$
  $\stackrel{
m CH_{3}}{\sim}$   $^{
m ZZ}$   $^{
m ZZ}$ 

— $CF_3$  or — $SO_2CH_3$ , and  $R^2$  is — $OCH_3$  or chloro, then one of n, m, and p must be 1, and the others of n, m, and p must be zero; and

(2) when R<sup>1</sup> is other than

—CF<sub>3</sub> or —SO<sub>2</sub>CH<sub>3</sub>, or R<sup>2</sup> is X-L-R, then all of n, m, and p must be zero.

In some embodiments, the compound of Formula I is a compound of Formula I-A:

In some embodiments, the compound of Formula I is a compound of Formula I-B:

In another aspect, provided is an affinity solid support comprising a compound of Formula I bound to a solid support via a linker, which affinity solid support is of Formula II:

or a salt thereof,

wherein:

$$Z = Y$$

$$X = X$$

$$X =$$

R<sup>22</sup> is —OCH<sub>3</sub>, chloro, or —X-L-Y—Z;

R<sup>23</sup> is hydrogen or chloro;

X is a covalent bond, O, S, SO<sub>2</sub>, C(O)NH, NHC(O) or NH; L-Y—Z is -L¹-Y—Z,

 $L^1$ -Y—Z is

$$Z$$
 or  $Z$   $Z$   $Z$   $Z$ 

6

 $L^2$ -Y—Z is

$$Z$$
,  $Z$   $Z$  or  $Z$ ,  $Z$   $Z$   $Z$   $Z$   $Z$   $Z$   $Z$   $Z$ 

 $L^3$ -Y—Z is

20

25

35

50

60

Y—Z is

Z is a solid support;

q is 1, 2, 3, 4, 5, 6 or 7;

r is 1, 2, 3, 4, 5, 6 or 7;

s is 1, 2, 3, 4, 5, 6 or 7;

t is 1, 2, 3, 4, 5, 6 or 7;

v is 1, 2, 3, 4, 5, 6 or 7;

u is 1, 2, 3, 4, 5, 6 or 7;

w is 1, 2 or 3;

n, m, and p are either 0 or 1, with the provisos that (1) when  $R^{21}$  is

 $H_3C$  N N N

65 —CF<sub>3</sub> or —SO<sub>2</sub>CH<sub>3</sub>, and R<sup>22</sup> is —OCH<sub>3</sub> or chloro, then one of n, m, and p must be 1, and the others of n, m, and p must be zero; and

(2) when R<sup>21</sup> is other than

—CF $_3$  or —SO $_2$ CH $_3$  , or  $R^{22}$  is X-L-Y—Z, then all of n, m,  $\ ^{10}$  and p must be zero.

In another aspect, provided is a method of preparing an affinity solid support of Formula II comprising contacting a compound of Formula I with an activated solid support capable of forming a covalent bond with the compound of 15 Formula I, wherein the affinity solid support of Formula II, the compound of Formula I and activated solid support are as defined herein.

In another aspect, provided is a method for purifying a serine protease comprising

(1) adding a first composition comprising the serine protease to an affinity solid support of Formula II to form a second composition comprising the serine protease and the affinity solid support of Formula II, and

(2) eluting the serine protease from the second composition with an elution buffer comprising a competitive agent,

wherein the affinity solid support of Formula II is as defined herein.

In another aspect, provided is a purified serine protease, which is purified by a method comprising

(1) adding a first composition comprising the serine protease to an affinity solid support of Formula II to form a second composition comprising the serine protease and the affinity solid support of Formula II, and

(2) eluting the serine protease from the second composition with an elution buffer comprising a competitive agent,

wherein the affinity solid support of Formula II is as defined herein.

In some embodiments, the competitive agent is arginine and/or benzamidine, or a salt, such as a pharmaceutically acceptable salt, thereof.

In still another aspect, provided is a kit for purifying a serine protease comprising

(1) an affinity solid support of Formula II, and

(2) an elution buffer comprising a competitive agent, wherein the affinity solid support of Formula II is as defined 45 herein

In still another aspect, provided is a kit for purifying a serine protease comprising

(1) a compound of Formula I and an activated solid support capable of forming a covalent bond with the compound of 50 Formula I, and

(2) an elution buffer comprising a competitive agent, wherein the compound of Formula I and the activated solid support are as defined herein.

In some embodiments, the competitive agent is arginine 55 and/or benzamidine, a pharmaceutically acceptable salt thereof.

A further aspect relates to a purified serine protease produced by the methods described herein.

These and other aspects are described further in the text  $\,^{60}$  that follows.

#### BRIEF DESCRIPTION OF THE FIGURES

FIG. 1 shows SEQ ID NO: 1, a fXa derivative (also referred 65 to as r-Antidote precursor) with the linker, -RKRRKR- (SEQ ID NO: 3) at amino acids 106-111.

8

FIG. 2 shows SEQ ID NO: 2, a fXa derivative (also referred to as r-Antidote) with the linker removed from the r-Antidote precursor.

FIG. 3 shows the elution profile with benzamidine as described in Example 10.

FIG. 4 shows the elution profile with arginine as described in Example 10.

FIGS. 5 and 6 show the elution profiles as described in Example 11.

FIGS. 7 and 8 show the loading capacity of des-chloro betrixaban-NHS-Sepharose affinity resin and antidote recovery as monitored by ultraviolet (UV) spectra at 280 nm described in Example 11.

#### DETAILED DESCRIPTION

#### Definitions

The practice of the present disclosure will employ, unless otherwise indicated, conventional techniques of tissue culture, immunology, molecular biology, microbiology, cell biology and recombinant DNA, which are within the skill of the art. See, e.g., Sambrook et al., (1989) Molecular Cloning: A Laboratory Manual, 2nd edition; Ausubel et al., eds. (1987) Current Protocols In Molecular Biology; MacPherson, B. D. Hames and G. R. Taylor eds., (1995) PCR 2: A Practical Approach; Harlow and Lane, eds. (1988) Antibodies, A Laboratory Manual; Harlow and Lane, eds. (1999) Using Antibodies, a Laboratory Manual; and R. I. Freshney, ed. (1987) Animal Cell Culture.

As used herein, the term "about" generally means the stated value plus or minus a range of 10% or 5% of that value.

As used in the specification and claims, the singular form "a," "an" and "the" include plural references unless the con-35 text clearly dictates otherwise.

The term "solid support" intends solid phase supports include silica gels, resins, derivatized plastic films, glass beads, glass slides, flasks, tissue culture flasks, cotton, plastic beads, alumina gels, pellets, cellulose beads, pore-glass beads, grafted co-poly beads and polyacrylamide beads. More specific examples include polystyrene (e.g., PAM-resin obtained from Bachem Inc., Peninsula Laboratories, etc.), POLYHIPETM resin (obtained from Aminotech, Canada), polyamide resin (obtained from Peninsula Laboratories), polystyrene resin grafted with polyethylene glycol (Tenta-Gel™, Rapp Polymere, Tubingen, Germany) or polydimethylacrylamide resin (obtained from Milligen/Biosearch, California). Solid supports also include microchips and grids. The surface of the grids may be composed of a wide variety of material including glass, plastic, silicon, gold, gelatin or nylon. Lockhart (2000) Nature, 405:827-836; Srinivas (2001) Clin. Chem., 47:1901-1911. In some embodiments, the solid support is cross-linked agarose. In some embodiments, the solid support is a cross-linked, beaded-form of a polysaccharide polymer material extracted from seaweed. In some embodiments, the solid support is Sepharose<sup>TM</sup> resin, available from GE Healthcare.

The term "activated solid support" refers to a solid support functionalized with a functional group that can form a covalent bond with a compound of Formula I under suitable reaction conditions. In some embodiments, the activated solid support is an agarose bead functionalized with a N=C group, e.g., CNBr-activated Sepharose<sup>TM</sup> resin. In some embodiments, the activated solid support is an agarose bead functionalized with free amino groups, e.g., EAH Sepharose<sup>TM</sup> resin. This is referred to as "amino-functionalized agarose." In some embodiments, the activated solid support is an aga-

rose bead functionalized with a (N-hydroxysuccinimide group, e.g., NHS-activated Sepharose $^{TM}$  resin.

The term "affinity solid support" refers to a solid support having a compound of Formula I bound thereto, wherein the compound of Formula I exhibits binding affinity towards a serine protease to be purified. The term "affinity resin" refers to an affinity solid support wherein the solid support is a resin. The term "affinity column" refers to a column comprising the affinity solid support. In some embodiments, the compound of Formula I is covalently bound to the solid support.

The term "protein", "peptide" and "polypeptide" are used interchangeably and in their broadest sense to refer to a compound of two or more subunit amino acids, amino acid analogs or peptidomimetics. The subunits may be linked by peptide bonds. In another embodiment, the subunit may be linked by other bonds, e.g., ester, ether, etc. A protein or peptide must contain at least two amino acids and no limitation is placed on the maximum number of amino acids which may comprise a protein's or peptide's sequence. As used herein the term "amino acid" refers to either natural and/or unnatural or synthetic amino acids, including glycine and both the D and L optical isomers, amino acid analogs and peptidomimetics.

The term "isolated" or "recombinant" as used herein with respect to nucleic acids, such as DNA or RNA, refers to molecules separated from other DNAs or RNAs. The term "isolated" is also used herein to refer to polynucleotides, polypeptides and proteins that are isolated from other cellular proteins and is meant to encompass both purified and recombinant polypeptides. For example, an isolated cell is a cell that is separated from tissue or cells of dissimilar phenotype or genotype. An isolated polynucleotide is separated from the 3' and 5' contiguous nucleotides with which it is normally associated in its native or natural environment, e.g., on the chromosome. As is apparent to those of skill in the art, a non-naturally occurring polynucleotide, peptide, polypeptide, protein, antibody or fragment(s) thereof, does not require "isolation" to distinguish it from its naturally occurring counterpart.

The term "biological equivalent of" a protein, peptide or polynucleotide refers to one that has at least about 80% homology or identity and alternatively, at least about 85%, or alternatively at least about 90%, or alternatively at least about 95%, or alternatively 98% percent homology or identity, and exhibits substantially equivalent biological activity to the reference protein, polypeptide or nucleic acid.

A polynucleotide or polynucleotide region (or a polypeptide or polypeptide region) having a certain percentage (for example, 80%, 85%, 90%, 95%, 97%, 98%, or 99%) of "sequence identity" to another sequence means that, when aligned, that percentage of bases (or amino acids) are the 50 same in comparing the two sequences. The alignment and the percent homology or sequence identity can be determined using software programs known in the art, for example those described in Current Protocols in Molecular Biology (Ausubel et al., eds. 1987) Supplement 30, section 7.7.18, Table 7.7.1. Preferably, default parameters are used for alignment. A preferred alignment program is BLAST, using default parameters. In particular, preferred programs are BLASTN and BLASTP, using the following default parameters: Genetic code=standard; filter=none; strand=both; cutoff=60; expect=10; Matrix=BLOSUM62; Descriptions=50 60 sequences; sort by=HIGH SCORE; Databases=non-redundant, GenBank+EMBL+DDBJ+PDB+GenBank CDS translations+SwissProtein+SPupdate+PIR. Details of these programs can be found at the following Internet address: ncbi.nlm.nih.gov/cgi-bin/BLAST.

"Homology" or "identity" or "similarity" refers to sequence similarity between two peptides or between two 10

nucleic acid molecules. Homology can be determined by comparing a position in each sequence which may be aligned for purposes of comparison. When a position in the compared sequence is occupied by the same base or amino acid, then the molecules are homologous at that position. A degree of homology between sequences is a function of the number of matching or homologous positions shared by the sequences. An "unrelated" or "non-homologous" sequence shares, for example, less than 40% identity, or alternatively less than 25% identity, with one of the sequences of the present disclosure.

The term "fraction" when used in the context of protein isolation, refers to a collection of material separated based on a specific property. The specific property may include, by way of non-limiting example, size, mass, isolectric point, charge, and the like.

"Factor Xa" or "fXa" or "fXa protein" refers to a serine protease in the blood coagulation pathway, which is produced from the inactive factor X (fX). Factor Xa is activated by either factor IXa with its cofactor, factor VIIIa, in a complex known as intrinsic Xase, or factor VIIa with its cofactor, tissue factor, in a complex known as extrinsic Xase. fXa forms a membrane-bound prothrombinase complex with factor Va and is the active component in the prothrombinase complex that catalyzes the conversion of prothrombin to thrombin. Thrombin is the enzyme that catalyzes the conversion of fibrinogen to fibrin, which ultimately leads to blood clot formation.

As used herein, a "fXa derivative" refers to a modified fXa protein that does not compete with fXa in assembling into the prothrombinase complex and has reduced or no procoagulant activity, and yet binds and/or substantially neutralizes an anticoagulant, such as a fXa inhibitor. An example of a fXa derivative is provided herein as SEQ ID NO: 2 (FIG. 2) or a biological equivalent thereof.

"r-Antidote precursor" refers to a fXa derivative represented by SEQ ID NO: 1, which contains three mutations relative to human fXa. The first mutation is a deletion in the G1a-domain of the wild-type fX protein at position 6-39. The second mutation is replacing the activation peptide sequence 143-194 amino acids with -RKR-. This produces a -RKRRKR- (SEQ ID NO: 3) linker connecting the light chain and the heavy chain. Upon secretion, this linker is cleaved in CHO resulting in a cleaved two-chain polypeptide. The term "cleaved two-chain polypeptide" refers to a polypeptide of SEQ ID NO: 2, or a polypeptide having 80% identity to SEQ ID NO: 2, having two-chains and being linked together by a disulfide bond. The N-terminal chain consist of amino acids 1-105 of SEQ ID NO: 2 and the C-terminal chain consists of amino acids 106-359 of SEQ ID NO: 2. Optionally, the LC chain may contain 1, 2, 3, 4, 5 or 6 amino acid residues of the linker. Such additional residues result from the incomplete removal of the linker polypeptide. The third mutation is mutation of active site residue 5379 to an Ala residue (based on secreted human fX sequence). This amino acid substitution corresponds to amino acid 296 and 290 of SEQ ID NOS: 1 and 2, respectively.

The term "r-Antidote" may refer to the polypeptide (SEQ ID NO: 1) before removal of the linker (SEQ ID NO: 3) or after removal of the linker (SEQ ID NO: 3). The r-Antidote with the linker removed has two forms: alpha form (SEQ ID NO: 2), and beta form (SEQ ID NO. 4), which lacks the beta-peptide (GLPKAKSHAPEVITSSPLK, SEQ ID NO. 5) at the c-terminus of the heavy chain. These polypeptides are described in Tables 1-3 below.

#### TABLE 1

SEQ ID NO. 1 - Polypeptide sequence of the r-antidote precursor, prior to removal of the -RKRRKR- (SEQ ID NO. 3) linker

#### Light Chain

- 1 ANSFL F WNKYKDGDQC ETSPCQNQGK
- 61 CKDGLGEYTC TCLEGFEGKN CELFTRKLCS LDNGDCDQFC HEEQNSVVCS CARGYTLADN
- 121 GKACIPTGPY PCGKQTLER

#### Linker

#### RKRRKR

## Heavy Chain

- 181 IVGGQE CKDGECPWQA LLINEENEGF CGGTILSEFY ILTAAHCLYQ 241 AKRFKVRVGD RNTEOEEGGE AVHEVEVVIK HNRFTKETYD FDIAVLRLKT PITFRMNVAP
- 241 AKRFKVRVGD RNTEQEEGGE AVHEVEVVIK HNRFTKETYD FDIAVLRLKT PITFRMNVAP 301 ACLPERDWAE STLMTQKTGI VSGFGRTHEK GRQSTRLKML EVPYVDRNSC KLSSSFIITQ
- 361 NMFCAGYDTK QEDACQGDAG GPHVTRFKDT YFVTGIVSWG EGCARKGKYG IYTKVTAFLK
- 421 WIDRSMKTRG LPKAKSHAPE VITSSPLK

20

#### TABLE 2

Sequence ID No. 2 - Polypeptide sequence of the r-antidote, the alpha form

#### Light Chain

- 1 ANSFL F WNKYKDGDQC ETSPCQNQGK
- 61 CKDGLGEYTC TCLEGFEGKN CELFTRKLCS LDNGDCDQFC HEEQNSVVCS CARGYTLADN
- 121 GKACIPTGPY PCGKQTLER

#### Heavy Chain

- 181 IVGGQE CKDGECPWQA LLINEENEGF CGGTILSEFY ILTAAHCLYQ
- 241 AKRFKVRVGD RNTEQEEGGE AVHEVEVVIK HNRFTKETYD FDIAVLRLKT PITFRMNVAP
- 301 ACLPERDWAE STLMTQKTGI VSGFGRTHEK GRQSTRLKML EVPYVDRNSC KLSSSFIITQ
- 361 NMFCAGYDTK QEDACQGDAG GPHVTRFKDT YFVTGIVSWG EGCARKGKYG IYTKVTAFLK
- 421 WIDRSMKTRG LPKAKSHAPE VITSSPLK

#### TABLE 3

SEQ ID NO. 4 - Polypeptide sequence of the r-antidote, the beta form, which lacks the beta-peptide (GLPKAKSHAPEVITSSPLK, SEQ ID NO. 5) at the c-terminus of the heavy chain

#### Light Chain

- 1 ANSFL F WNKYKDGDQC ETSPCQNQGK
- 61 CKDGLGEYTC TCLEGFEGKN CELFTRKLCS LDNGDCDQFC HEEQNSVVCS CARGYTLADN
- 121 GKACIPTGPY PCGKQTLER

#### Heavy Chain

- 181 IVGGQE CKDGECPWQA LLINEENEGF CGGTILSEFY ILTAAHCLYQ
- 241 AKRFKVRVGD RNTEQEEGGE AVHEVEVVIK HNRFTKETYD FDIAVLRLKT PITFRMNVAP
- 301 ACLPERDWAE STLMTQKTGI VSGFGRTHEK GRQSTRLKML EVPYVDRNSC KLSSSFIITQ
- 361 NMFCAGYDTK QEDACQGDAG GPHVTRFKDT YFVTGIVSWG EGCARKGKYG IYTKVTAFLK
- 421 WIDRSMKTR

The term "competitive agent" is a molecule that can aid in the elution of the serine protease from the affinity solid support of Formula II either by disruption of a charge-charge interaction between the affinity solid support of Formula II and the serine protease or by competing with the affinity solid support of Formula II for binding to the serine protease. Non-limiting examples of competitive agents include arginine and benzamidine.

- The term "chaotropic agent" intends a substance which disrupts the structure of, and denatures, macromolecules such as proteins and nucleic acids. Chaotropic agents include, for example, butanol, ethanol, guanidinium chloride, lithium perchlorate, magnesium chloride, phenol, propanol, sodium dodecyl sulfate, thiourea, and urea.
- The term "salt" refers to an ionic compounds that result from the neutralization reaction of an acid and a base, and is composed of at least one cations (positively charged ion) and

at least one anion (negative ion). In some embodiments, a salt is electrically neutral (without a net charge). The term "pharmaceutically acceptable salts" is meant to include salts of the compounds which are prepared with relatively nontoxic acids or bases, depending on the particular substituents found on 5 the compounds described herein. Pharmaceutically acceptable salts derived from inorganic bases include aluminum. ammonium, calcium, copper, ferric, ferrous, lithium, magnesium, manganic, manganous, potassium, sodium, and zinc salts, and the like. Pharmaceutically acceptable salts derived from organic bases include salts of primary, secondary and tertiary amines, including substituted amines, cyclic amines, naturally-occurring amines and the like, such as arginine, betaine, caffeine, choline, N,N'-dibenzylethylenediamine, diethylamine, 2-diethylaminoethanol, 2-dimethylaminoethanol, ethanolamine, ethylenediamine, N-ethylmorpholine, N-ethylpiperidine, glucamine, glucosamine, histidine, hydrabamine, isopropylamine, lysine, methylglucamine, morpholine, piperazine, piperidine, polyamine resins, procaine, purines, theobromine, triethylamine, trimethylamine, tripropylamine, tromethamine and the like. Acids that can form pharmaceutically acceptable salts include inorganic acids such as hydrochloric, hydrobromic, nitric, carbonic, monohydrogencarbonic, phosphoric, monohydrogenphosphoric, dihydrogenphosphoric, sulfuric, monohydrogensulfuric, hydriodic, or phosphorous acids and the like, and relatively nontoxic organic acids such as acetic, propionic, isobutyric, malonic, benzoic, succinic, suberic, fumaric, mandelic, phthalic, benzenesulfonic, p-tolylsulfonic, citric, tartaric, methanesulfonic, and the like. Also included are salts of amino acids such as arginate and the like, and salts of organic acids like glucuronic or galactunoric acids and the like (see, e.g., Berge, S. M., et al, "Pharmaceutical Salts", Journal of Pharmaceutical Science, 1977, 66, 1-19).

#### Compounds

In one aspect, provided is a compound of Formula I:

or a salt thereof,

wherein:

-continued

R<sup>2</sup> is —OCH<sub>3</sub>, chloro, or X-L-R;

R<sup>3</sup> is hydrogen or chloro;

X is a covalent bond, O, S, SO<sub>2</sub>, C(O)NH, NHC(O) or NH; L-R is  $-L^1-R$ .

 $L^1$ -R is

35

$$R$$
 or  $R$ 

 $L^2$ -R is H,

$$R$$
 or  $R$ 

L<sup>3</sup>-R is

55

60

$$R$$
 or  $R$ 

R is NH<sub>2</sub> or CO<sub>2</sub>H; q is 1, 2, 3, 4, 5, 6 or 7; r is 1, 2, 3, 4, 5, 6 or 7; s is 1, 2, 3, 4, 5, 6 or 7; t is 1, 2, 3, 4, 5, 6 or 7;

15

45

50

n, m, and p are either 0 or 1, with the provisos that (1) when  $R^1$  is

$$_{\rm H_3C} \overset{\rm CH_3}{\underset{\rm NH}{\longrightarrow}} \overset{\rm ZZ}{\underset{\rm NH}{\longrightarrow}}$$

—CF<sub>3</sub> or —SO<sub>2</sub>CH<sub>3</sub>, and R<sup>2</sup> is —OCH<sub>3</sub> or chloro, then one of n, m, and p must be 1, and the others of n, m, and p must be zero; and

(2) when  $R^1$  is other than

— $CF_3$  or — $SO_2CH_3$ , or  $R^2$  is X-L-R, then all of n, m, and p  $_{25}$ must be zero.

In some embodiments, the compound of Formula I is a compound of Formula I-A:

i.e., wherein R is NH<sub>2</sub>.

In some embodiments, the compound of Formula I is a compound of Formula I-B:

I-B
$$(HO_{2}C-L-X)$$

$$R^{1}$$

$$X-L-CO_{2}H$$

$$X$$

$$X-L-CO_{2}H$$

$$R^{3}$$

16 In some embodiments, the compound of Formula I is a compound of Formula I-C:

$$\begin{array}{c} & & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & \\ & & \\ & & & \\ & & \\ & & & \\ & & \\ & & & \\ & & \\ & & & \\ & & \\ & & & \\ & & \\ & & & \\$$

In some embodiments, R<sup>1</sup> is

In some embodiments, R<sup>3</sup> is hydrogen. In some embodiments, R<sup>3</sup> is chloro.

In some embodiments, R<sup>2</sup> is —OCH<sub>3</sub>. In some embodiments, R2 is X-L-R.

In some embodiments, X is O. In some embodiments, X is  $_{35}~$  S. In some embodiments, X is  $\rm SO_2$ . In some embodiments, X is NH. In some embodiments, X is C(O)NH. In some embodiments ments, X is NHC(O). In some embodiments, X is a covalent

In some embodiments, L-R is -L1-R. In some embodiments, L-R is

In some embodiments, L¹-R is

In some embodiments, L-R is

i.e., wherein R is CO<sub>2</sub>H.

20

40

45

50

55

-continued

$$_{\text{pop}}$$
  $_{\text{NH}_2}^{\text{N}}$  or  $_{\text{NH}_2}^{\text{N}}$ 

In some embodiments, L-R is

NH<sub>2</sub>, 
$$\sim$$
 25

NH<sub>2</sub>,  $\sim$  30

NH<sub>2</sub>.  $\sim$  35

In some embodiments, —X-L-R is

-continued

In some embodiments, —X-L-R is

In some embodiments, —X-L-R is

In some embodiments, q is at least 3. In some embodiments, r is at least 3. In some embodiments, s is at least 3. In some embodiments, t is at least 3.

In some embodiments, the compound of Formula I inhibits fXa with an  $IC_{50}$  of from about 100 nM to about 1  $\mu M,$  from about 150 nM to about 700 nM, or from about 200 nM to about 500 nM.

In some embodiments, the compound of Formula I is selected from

35

60

65

or a salt thereof.

# Affinity Solid Support

In another aspect, provided is an affinity solid support of Formula II:

or a salt thereof,

wherein:

$$R^{21} \text{ is } -\!\!\!-\!\!\! CF_3, -\!\!\!\!-\!\!\! SO_2CH_3, -\!\!\!\!-\!\!\! X\text{-L-Y---}Z,$$

-continued 
$$y-z$$
 $V-z$ 
 $V-z$ 

20

30

 $L^1$ -Y—Z is

$$_{p}$$
  $_{p}$   $_{q}$   $_{q}$ 

 $L^2$ -Y—Z is

 $L^3$ -Y—Z is

Y—Z is

r is 1, 2, 3, 4, 5, 6 or 7;

s is 1, 2, 3, 4, 5, 6 or 7;

t is 1, 2, 3, 4, 5, 6 or 7;

v is 1, 2, 3, 4, 5, 6 or 7;

u is 1, 2, 3, 4, 5, 6 or 7;

w is 1, 2 or 3;

n, m, and p are either 0 or 1, with the provisos that

 $^{10}$  (1) when  $R^{21}$  is

—CF $_3$  or —SO $_2$ CH $_3$ , and R $^{22}$  is —OCH $_3$  or chloro, then one of n, m, and p must be 1, and the others of n, m, and p must be zero; and

(2) when R<sup>21</sup> is other than

—CF<sub>3</sub> or —SO<sub>2</sub>CH<sub>3</sub>, or  $\mathbb{R}^{22}$  is X-L-Y—Z, then all of n, m, and p must be zero.

In some embodiments, the affinity solid support of Formula II is an affinity solid support of Formula II-A

$$\begin{pmatrix}
z - o & \stackrel{NH}{\longrightarrow} \stackrel{H}{\longrightarrow} L - x
\end{pmatrix}$$

$$\begin{pmatrix}
x - L - \stackrel{H}{\longrightarrow} \stackrel{NH}{\longrightarrow} O - z
\end{pmatrix}_{m}$$

$$\begin{pmatrix}
x - L - \stackrel{H}{\longrightarrow} O - z
\end{pmatrix}_{p},$$

$$\begin{pmatrix}
x - L - \stackrel{H}{\longrightarrow} O - z
\end{pmatrix}_{p},$$

$$\begin{pmatrix}
x - L - \stackrel{H}{\longrightarrow} O - z
\end{pmatrix}_{p},$$

$$\begin{pmatrix}
x - L - \stackrel{H}{\longrightarrow} O - z
\end{pmatrix}_{p},$$

-continued

Z is a solid support; q is 1, 2, 3, 4, 5, 6 or 7; i.e., wherein Y—Z is

60

In some embodiments, the affinity solid support of Formula II is of Formula II-B

i.e., wherein Y—Z is

$$\begin{array}{c|c} & & & \\ & & \\ & & & \\ & & & \\ & & & \\ & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ &$$

In some embodiments, the affinity solid support of Formula II is of Formula II-C  $\,\,$ 

In some embodiments, R<sup>21</sup> is

$$_{\rm H_3C} \overset{\rm CH_3}{\underset{\rm NH}{\longrightarrow}} \overset{\rm ZZ}{\underset{\rm NH}{\longrightarrow}}$$

In some embodiments,  $R^{22}$  is —OCH<sub>3</sub>. In some embodiments,  $R^{22}$  is X-L-Y—Z.

$$\begin{pmatrix} Z & H & & \\ & & &$$

i.e., wherein L-Y—Z is

u is 1, 2, 3, 4, 5, 6 or 7, and w is 1, 2 or 3.

In some embodiments, u is 4 or 5, and w is 1.

In some embodiments, the affinity solid support is of Formula II-D:  $\,$ 

In some embodiments,  $R^{23}$  is hydrogen. In some embodiments,  $R^{23}$  is chloro.

In some embodiments, X is O. In some embodiments, X is S. In some embodiments, X is  $SO_2.$  In some embodiments, X is NH. In some embodiments, X is C(O)NH. In some embodiments, X is NHC(O). In some embodiments, X is covalent bond.

In some embodiments, L-Y—Z is -L $^1$ -Y—Z. In some embodiments, L-Y—Z is

In some embodiments, L¹-Y—Z is

20

25

55

60

65

In some embodiments, L-Y—Z is

In some embodiments, L-Y—Z or L¹-Y—Z is

In some embodiments, L-Y—Z or  $L^1$ -Y—Z is

In some embodiments, L-Y—Z or L¹-Y—Z is

In some embodiments, —X-L-Y—Z is

15

20

25

50

55

60

In some embodiments, —X-L-Y—Z is

In some embodiments, —X-L-Y—Z is

In some embodiments, q is at least 3. In some embodiments, r is at least 3. In some embodiments, s is at least 3. In some embodiments, t is at least 3.

In some embodiments, Z is selected from the group consisting of polystyrene, polystyrene resin grafted with poly-ethylene glycol, polyamide resin, polyacrylamide resin, polydimethylacrylamide resin, silica, dextran and polysaccharide resin. In some embodiments, Z is cross-linked agarose. In some embodiments, Z is a resin comprising a crosslinked, polysaccharide polymer, which can be extracted from sea-40 weed. In some embodiments, Z is Sepharose<sup>TM</sup> resin.

In some embodiments, the affinity solid support comprises betrixaban covalently bound to the solid support through a linker. Such an affinity solid support can be referred to as betrixaban-solid support, such as betrixaban-Sepharose<sup>TM</sup> when the solid support is Sepharose<sup>TM</sup>.

In some embodiments, the affinity solid support comprises des-chloro betrixaban covalently bound to the solid support through a linker. Des-chloro betrixaban is of the formula:

Such an affinity solid support can be referred to as des-chloro betrixaban-solid support, such as des-chloro betrixaban65 Sepharose<sup>TM</sup> when the solid support is Sepharose<sup>TM</sup>.

In some embodiments, the affinity solid support of Formula II is

or a salt thereof, wherein Z is a solid support.

In some embodiments, the salt is a pharmaceutically acceptable salt.

#### Preparation Methods

The compounds and affinity solid supports of this invention can be prepared from readily available starting materials according to the general methods and procedures, and procedures in examples provided herein. It will be appreciated that where typical or preferred process conditions (i.e., reaction temperatures, times, mole ratios of reactants, solvents, pressures) are given, other process conditions can also be used unless otherwise stated. Optimum reaction conditions may vary with the particular reactants or solvent used, but such conditions can be determined by one skilled in the art by routine optimization procedures.

Additionally, as will be apparent to those skilled in the art, conventional protecting groups may be necessary to prevent 50 certain functional groups from undergoing undesired reactions. Suitable protecting groups for various functional groups as well as suitable conditions for protecting and deprotecting particular functional groups are known in the art. For example, numerous protecting groups are described 55 in T. W. Greene and P. G. M. Wuts, Protecting Groups in Organic Synthesis, Third Edition, Wiley, New York, 1999, and references cited therein.

Furthermore, the compounds of this invention may contain one or more chiral centers. Accordingly, if desired, such compounds can be prepared or isolated as pure stereoisomers, i.e., as individual enantiomers or diastereomers, or as stereoisomer-enriched mixtures. All such stereoisomers (and enriched mixtures) are included within the scope of this invention, unless otherwise indicated. Pure stereoisomers (or enriched 65 mixtures) may be prepared using, for example, optically active starting materials or stereoselective reagents well-

known in the art. Alternatively, racemic mixtures of such compounds can be separated using, for example, chiral column chromatography, chiral resolving agents, and the like.

The starting materials for preparing the compounds or affinity solid supports are generally known compounds or can be prepared by known procedures or obvious modifications thereof. For example, many of the starting materials are available from commercial suppliers such as Aldrich Chemical Co. (Milwaukee, Wis., USA), Bachem (Torrance, Calif., USA), Emka-Chemce or Sigma (St. Louis, Mo., USA). Others may be prepared by procedures, or obvious modifications thereof, described in standard reference texts such as Fieser and Fieser's Reagents for Organic Synthesis, Volumes 1-15 (John Wiley and Sons, 1991), Rodd's Chemistry of Carbon Compounds, Volumes 1-5 and Supplementals (Elsevier Science Publishers, 1989), Organic Reactions, Volumes 1-40 (John Wiley and Sons, 1991), March's Advanced Organic Chemistry, (John Wiley and Sons, 4th Edition), and Larock's Comprehensive Organic Transformations (VCH Publishers Inc., 1989).

The various starting materials, intermediates, and compounds of the invention may be isolated and purified where appropriate using conventional techniques such as precipitation, filtration, crystallization, evaporation, distillation, and chromatography. Characterization of these compounds may be performed using conventional methods such as by melting point, mass spectrum, nuclear magnetic resonance, and various other spectroscopic analyses.

In one aspect, provided is a method of preparing an affinity solid support of Formula II or a salt thereof comprising contacting a compound of Formula I or a salt thereof with a solid support capable of forming a covalent bond with the compound of Formula I, wherein the affinity solid support of Formula II, the compound of Formula I and the solid support are as defined herein.

36

In some embodiments, provided is a method of preparing an affinity solid support of Formula II-A or a salt thereof comprising contacting a compound of Formula I-A, or a salt thereof, with a solid support of the formula NC—O—Z, wherein the affinity solid support of Formula II-A, the compound of Formula I-A and Z are as defined herein. The method is illustrated in Scheme 1.

an acetate buffer (e.g., 0.1 M at a pH of 3 to 4) and/or a Tris-HCl buffer (e.g., 0.1 M at a pH of 8 to 9). The buffers can optionally comprising a suitable amount of NaCl (e.g., 0.5 M). The wash can be repeated.

General methods of preparing the solid support for the reaction and reaction conditions for the solid support are

Scheme 1

$$R^2$$
 $X - L - NH_2$ 
 $NH$ 
 $N$ 

II-A

The variables in the Scheme 1 are as defined herein. The compound of Formula I-A can be coupled to commercially available CNBr-activated Sepharose<sup>TM</sup> using standard coupling techniques. For example, CNBr-activated Sepharose  $^{\mathrm{TM}}$  50 4-FF or CNBr-activated Sepharose<sup>TM</sup> 4B (Amersham) resin can be hydrated and optionally washed with a low pH aqueous solution (e.g., about 1 mM aqueous HCl solution). A solution comprising a compound of Formula I-A in a suitable solvent, such as a mixture of a water miscible organic solvent (e.g., DMSO) and a suitable buffer (e.g., pH at about 8-9, e.g., about 8.3) can be added to the resin. The mixture is kept at room temperature for a sufficient period of time (e.g., about several hours) while adjusting the pH to about 8-9, e.g., about  $_{60}$ 8.3, to allow coupling reaction between the compound of Formula I-A and the CNBr group of the resin. The reaction can be monitored by conventional analytical methods, such as HPLC or UPLC. Upon completion of the coupling reaction, unreacted CNBr can be optionally capped with a suitable 65 buffer, such as 0.1 M Tris-HCl buffer at pH 8.0. The coupled resin can be optionally washed with a suitable buffer, such as

described in more detail in Instructions 71-5000-15 AF, 2011, by General Electric Company, which is incorporated by reference in its entirety.

In some embodiments, provided is a method of preparing an affinity solid support of Formula II-B or a salt thereof comprising contacting a compound of Formula I-A, or a salt thereof, with a resin of the formula

$$\bigvee_{0}^{N-0}\bigvee_{z,}$$

wherein the affinity solid support of Formula II-B, the compound of Formula I-A and Z are as defined herein. The method is illustrated in Scheme 2 wherein all variables are as defined herein.

$$_{n}(H_{2}N-L-X)$$
 $_{R}$ 
 $_{$ 

#### NHS Activated Sepharose

II-B

40

50

55

In some embodiments, the reaction is conducted at a pH of about 6 to 9, such as in a buffer of 0.2 M NaHCO<sub>3</sub>, 0.5 M NaCl, pH 8.3.

In some embodiments, the solid support is

$$N-O$$
 $Z$ 

such as NHS-activated Sepharose™ 4 Fast Flow, available from GE Healthcare. General methods of preparing the solid support for the reaction and reaction conditions for the solid 60 support are described in more detail in Instructions 71-5000-14 AD, 2011, by General Electric Company, which is incorporated by reference in its entirety.

In another aspect, provided is a method of preparing an  $_{65}$ affinity solid support of Formula II-C or a salt thereof comprising contacting a compound of Formula I-D:

$$_{n}(HOOC \xrightarrow{X}_{w} X)$$
 $\stackrel{O}{\longrightarrow} \stackrel{N}{\longrightarrow} \stackrel{R^{2}}{\longrightarrow} (X \xrightarrow{COOH})_{m}$ 
 $\stackrel{N}{\longrightarrow} (X \xrightarrow{COOH})_{p}$ 

I-D

or a salt thereof, with a resin of the formula

$$H_2N$$
  $N$   $Z$ ,

wherein

$$R^1$$
 is  $-CF_3$ ,  $-SO_2CH_3$ ,  $-X-L-R$ ,

15

R<sup>2</sup> is —OCH<sub>3</sub>, chloro, or X-L-R;

R<sup>3</sup> is hydrogen or chloro;

X is a covalent bond, O, S, SO<sub>2</sub>, C(O)NH, NHC(O) or NH;

—CF<sub>3</sub> or —SO<sub>2</sub>CH<sub>3</sub>, and R<sup>2</sup> is —OCH<sub>3</sub> or chloro, then one of n, m, and p must be 1, and the others of n, m, and p must be zero; and

(2) when R<sup>1</sup> is other than

—CF<sub>3</sub> or —SO<sub>2</sub>CH<sub>3</sub>, or R<sup>2</sup> is X-L-R, then all of n, m, and p must be zero;

the affinity solid support of Formula II-C,  $\mathbf{u},\mathbf{w}$  and  $\mathbf{Z}$  are as  $_{20}$  defined herein.

The method is illustrated in Scheme 3 wherein all variables are as defined herein.

#### Scheme 3

$$(HOOC \longrightarrow_{W} X)$$

$$R^{1}$$

$$R^{2}$$

$$X \longrightarrow_{W} COOH$$

$$R^{3}$$

$$R^{2}$$

$$R^{3}$$

$$R^{2}$$

$$R^{2$$

II-C

L-R is  $-(CH_2)_w$  $-CO_2H$ ;

R is CO<sub>2</sub>H;

n, m, and p are either 0 or 1, with the provisos that (1) when  $\hat{R}^1$  is

In Scheme 3, Compound I-D can be coupled to the resin under conditions comprising an amide coupling reagent.

Amide coupling reagent refers to a reagent that may be used to form an amide bond between an amino group and a carboxy group. Examples of coupling reagents include, but are not limited to, carbodiimides such as N,N'-dicyclohexylcarbodiimide (DCC), N,N'-diisopropylcarbodiimide (DIPCDI), and

1-ethyl-3-(3'-dimethylaminopropyl)carbodiimide (EDCI); aminium compounds such as N-[(dimethylamino)-1H-1,2,3-

triazolo[4,5-b]pyridine-1-ylmethylene]-N-methylmetha

naminium hexafluorophosphate N-oxide (HATU), N-[(1Hbenzotriazol-1-yl)(dimethylamino)methylene]-N-methylmethanaminium hexafluorophosphate N-oxide (HBTU), N-[(1H-6-chlorobenzotriazol-1-yl)(dimethylamino)methylenel-N-methylmethanaminium hexafluorophosphate N-oxide (HCTU), N-[(1H-benzotriazol-1-yl)(dimethylamino)methylenel-N-methylmethanaminium tetrafluoroborate N-oxide (TBTU), and N-[(1H-6-chlorobenzotriazol-1-yl) (dimethylamino)methylene]-N-methylmethanaminium tetrafluoroborate N-oxide (TCTU); and phosphonium com-7-azabenzotriazol-1-yl-N-oxy-tris pounds such as (pyrrolidino)phosphonium hexafluorophosphate (PyAOP) and benzotriazol-1-yl-N-oxy-tris(pyrrolidino)phosphonium hexafluorophosphate (PyBOP). In some embodiments, the coupling reagent is a carbodiimide. In some embodiments, the coupling reagent is EDC. In some embodiments, the coupling is conducted at a pH of about 4.5-6. In some embodiments, the concentration of the coupling reagent is about 10-100 times of the concentration of the functional group on the solid support. In some embodiments, the coupling reagent is in a solution comprising water and optionally a water soluble organic solvent such as dioxane or ethylene glycol.

In some embodiments, the solid support is

$$H_2N$$
 $N$ 
 $N$ 
 $Z$ 

such as EAH Sepharose<sup>™</sup> 4B, available from GE Healthcare. General methods of preparing the solid support for the reaction and reaction conditions for the solid support are described in more detail in Instructions 71-7097-00 AE, 2009, by General Electric Company, which is incorporated by reference in its entirety.

Compounds of Formula I can be prepared by the following exemplifying synthetic schemes.

Scheme 4

$$R^{42}$$
 $R^{42}$ 
 $R^{41}$ 
 $R^{42}$ 
 $R^{42}$ 
 $R^{42}$ 
 $R^{42}$ 
 $R^{42}$ 
 $R^{42}$ 
 $R^{42}$ 
 $R^{42}$ 
 $R^{43}$ 
 $R^{42}$ 
 $R^{4$ 

2

-continued
$$R^{2}$$

$$R^{1}$$

$$NH$$

$$R^{3}$$

$$X - L - R$$

In Scheme 4, Lv is a leaving group, Pr<sup>1</sup> is an amino protecting group, and Pr<sup>2</sup> is an acid protecting group, R<sup>41</sup> is —CF<sub>3</sub>, —SO<sub>2</sub>CH<sub>3</sub>, —OCH<sub>3</sub>, or

such as EAH Sepharose<sup>TM</sup> 4B, available from GE Healthcare. General methods of preparing the solid support for the reac-

$$_{
m H_{3}C}$$
  $\stackrel{
m CH_{3}}{\sim}$   $\stackrel{
m V}{\sim}$   $\stackrel{
m V}{\sim}$   $\stackrel{
m V}{\sim}$ 

X is O, R², R³, L, R, m, n, and p are as defined herein unless otherwise stated. Compound 1 can be prepared according to methods described in U.S. Pat. No. 6,376,515. Compound 2 can also be prepared according to methods described in U.S. Pat. No. 6,376,515, or can be prepared from Compound 1 by demethylation of the methoxy group with under appropriate conditions, such as using BBr₃ in a suitable organic solvent, such as methylene chloride. Compound 2 can then be coupled to a compound of Lv-L-NH—Pr¹ or Lv-L-C(O)O—Pr², followed by deprotection to provide a compound of Formula I wherein X is O, R¹ is —CF₃, —SO₂CH₃,

60 or —X-L-R.

Leaving groups, amino protecting groups and acid protecting groups and methods of deprotection are generally known in the field, and many are described in T. W. Greene and G. M. Wuts, *Protecting Groups in Organic Synthesis*, Third Edition, Wiley New York, 1999, and references cited therein, which

5 Wiley, New York, 1999, and references cited therein, which are incorporated by reference in their entirety. Non-limiting examples of leaving groups include chloro, bromo, iodo,

20

30

35

45

50

55

tosylate, triflate, etc. Non-limiting examples of amino protecting groups include N-tert-butoxycarbonyl (t-Boc), 9-fluorenylmethoxycarbonyl (Fmoc), carboxybenzyl (Cbz), acetyl (Ac), benzoyl (Bz), p-methoxybenzyl carbonyl (Moz or MeOZ), benzyl (Bn), p-methoxybenzyl (PMB), 3,4-dimethoxybenzyl (DMPM), p-methoxyphenyl (PMP), etc. Non-limiting examples of carboxy protecting groups include esters of  $\rm C_1\text{-}C_6$  alkyl, such as methyl or ethyl, which can be deprotected by hydrolysis with a base (e.g., sodium hydroxide or potassium carbonate), t-butyl (t-Bu) which can be deprotected by acid hydrolysis (e.g., hydrochloric acid (HCl) or trifluoroacetic acid (TFA)), or benzyl which can be deprotected by hydrogenation with hydrogen in the presence of a catalyst, such as palladium.

Compound 2 in Scheme 1 can be replaced with Compound 3, wherein  $R^{51}$  is  $-CF_3$ ,  $-SO_2CH_3$ ,

$$_{\rm H_3C} \overset{\rm CH_3}{\underset{\rm NH}{\bigvee}} \overset{\rm V}{\underset{\rm NH}{\bigvee}}$$

or NH $_2$ , R $^{52}$  is —OCH $_3$ , NH $_2$  or chloro, which can react with  $^{25}$  Lv-L-NH—Pr $^1$  or Lv-L-C(O)O—Pr $^2$ , followed by deprotection to give compound of Formula I where X is NH, R $^1$  is —CF $_3$ , —SO $_2$ CH $_3$ ,

$$_{
m H_{3}C}$$
  $^{
m CH_{3}}$   $^{
m V}$   $^{
m V}$   $^{
m V}$ 

or —X-L-R. Compound 3 can also be prepared by methods described in U.S. Pat. No. 6,376,515.

$$R^{52}$$
 $NH_2$ 
 $NH_2$ 
 $NH_2$ 
 $R^{3}$ 

Scheme 5

$$(HS)$$

$$(R^{62})$$

$$(SH)_{m}$$

$$(SH)_{p}$$

4

-continued  $R^{2}$   $R^{-1}$   $R^{-1}$ 

Scheme 5 shows an exemplifying procedure for preparing a compound of Formula I wherein X is S or  $SO_2$ . In Scheme 2, Lv is a leaving group,  $Pr^1$  is an amino protecting group and  $Pr^2$  is an acid protecting group,  $R^{61}$  is — $CF_3$ , — $SO_2CH_3$ ,

or SH, R<sup>62</sup> is —OCH<sub>3</sub>, SH or chloro, R<sup>1</sup> is —CF<sub>3</sub>, —SO<sub>2</sub>CH<sub>3</sub>,

or —X-L-R, R<sup>2</sup>, R<sup>3</sup>, L, R, m, n, and p are as defined herein unless otherwise stated. Compound 4, which can also be prepared according to methods described in U.S. Pat. No. 6,376,515, reacts with Lv-L-NH—Pr¹ or Lv-L-C(O)O—Pr², followed by deprotection to give Compound 5, i.e., a compound of Formula I where X is S. Compound 5 can be oxidized by a suitable oxidation reagent, such as hydrogen persoxide, m-chloroperbenzoic acid and manganese dioxide, to provide Compound 6, i.e., a compound of Formula I where X is SO<sub>2</sub>.

Purification Methods and Serine Proteases

In certain embodiments, the serine protease that is purified by the methods described herein is a fXa derivative. Certain fXa derivatives are described in U.S. Pat. No. 8,153,590, which is herein incorporated by reference in its entirety. For 5 example, the serine protease is a polypeptide comprising the amino acid sequence of SEQ ID NO: 1, 2 or 4 or a polypeptide having at least about 80% sequence identity to SEQ ID NO: 1, 2 or 4. The fXa derivative represented by SEQ ID NO: 1 contains three mutations relative to fXa. The first mutation is the deletion in the G1a-domain of FX at position 6-39 in the wild-type protein. The second mutation replaces the activation peptide sequence 143-194 aa with -RKR-. This produced a -RKRRKR- (SEQ ID NO: 3) linker connecting the light chain and the heavy chain. Upon secretion, this linker is 15 cleaved in CHO resulting in a two-chain fXa molecule (SEQ ID NO: 2). The third mutation is mutation of active site residue 5379 to an Ala residue (based on secreted human fX amino acid sequence). This amino acid substitution corresponds to amino acid at position 296 and position 290 of SEO 20 ID NOS: 1 and 2, respectively. The fXa derivative does not compete with fXa in assembling into the prothrombinase complex, but instead bind and/or substantially neutralize the anticoagulants, such as fXa inhibitors. The derivatives useful as antidotes are modified to reduce or remove intrinsic pro- 25 coagulant and anticoagulant activities, while retaining the ability to bind to the inhibitors. Structurally, the derivatives are modified to provide either no procoagulant activity or reduced procoagulant activity. "Procoagulant activity" is referred to herein as an agent's ability to cause blood coagu- 30 lation or clot formation. Reduced procoagulant activity means that the procoagulant activity has been reduced by at least about 50%, or more than about 90%, or more than about 95% as compared to wild-type fXa. In a related embodiment, the amino acid sequence having at least 80% sequence iden- 35 tity to SEQ ID NO: 2 has reduced procoagulant activity compared to wild-type factor Xa. In a further embodiment, the amino acid sequence having at least 80% sequence identity to SEQ ID NO: 2 does not assemble into a prothrombinase complex. The serine protease purified herein includes salts of 40 the serine protease.

A further aspect disclosed herein relates to a purified serine protease comprising the amino acid sequence of SEQ ID NO: 2 or a polypeptide having at least about 80%, at least about 85%, at least about 90%, at least about 95%, at least about 45 97%, at least about 98%, or at least about 99% sequence identity to SEQ ID NO: 2 wherein the polypeptide is produced by the methods described herein. U.S. Pat. Nos. 8,153, 590 and 8,268,783 describe serine protease proteins, modifications, and methods of preparing the proteins, and are 50 incorporated by reference in their entirety. In some embodiments, the purified serine protease comprises at least 85% of the amino acid sequence of SEQ ID NO: 2 (the alpha form of r-Antidote) and no more than 10% of the amino acid sequence of SEQ ID NO: 4 (the beta form of r-Antidote). In some 55 with an elution buffer comprising a competitive agent, embodiments, the purified serine protease comprises no more than 8% of the amino acid sequence of SEQ ID NO: 4 (the beta form of r-Antidote).

The serine protease can be recombinantly produced as previously described, e.g., in U.S. patent application Ser. No. 60 13/766,652, or by other methods of recombinant protein production known in the art. For example, proteins may be cloned into a DNA construct (i.e. plasmids, viral vectors, cosmids, expression vectors, phagemids, fosmids, and artificial chromosomes such as bacterial artificial chromosomes, 65 yeast artificial chromosomes, and human artificial chromosomes) and introduced into a suitable host cell by gene trans48

fer techniques such chemical-based transfection, such as calcium phosphate transfection and polyfection, and non chemical-based transfection such as electroporation, optical transfection, and gene electrotransfer. Suitable host cells include prokaryotic and eukaryotic cells, which include, but are not limited to bacterial cells, veast cells, insect cells, animal cells, mammalian cells, murine cells, rat cells, sheep cells, simian cells and human cells. Cells can then be lysed by physical techniques such as sonication or freeze-thaw or by the use of detergents or lysis buffers such as RIPA Buffer (Radi-Immunoprecipitation Assay) containing 150 mM NaCl, 1.0% IGEPAL<sup>TM</sup> CA-630, 0.5% sodium deoxycholate, 0.1% SDS, and 50 mM Tris, pH 8.0, or by physical separation, such as centrifugation or filtration, to obtain the clarified harvested culture fluid from mammalian cell cultures. The resulting soluble protein extract may be then used in the purification methods described herein.

U.S. patent application Ser. No. 13/766,652, which is herein incorporated by reference in its entirety, describes methods and cells for the improved or enhanced processing of the one-chain r-Antidote precursor to the cleaved two-chain r-Antidote protein that acts as an antidote to fXa inhibitors. U.S. Provisional Application 61/659,821 describes methods for purifying serine proteases (e.g., r-Antidote) in active form from a composition containing the serine proteases a STI based affinity resin. STI affinity resin having a protein usually is reusable for a limited number of times and is expensive to manufacture. The purification methods described herein employ small molecule compounds that can be readily prepared and attached to a solid support, and are reusable. The methods are suitable for large scale purification, and can provide higher binding capacity and improved purity. The small molecule compounds can provide different levels of binding affinities with different serine proteases so that selectivity and specificity with a particular serine protease can be obtained. The methods are contemplated to provide increased yield.

In one aspect, the method comprises

- (1) adding a first composition comprising the serine protease to an affinity solid support of Formula II or a salt thereof to form a second composition comprising the serine protease and the affinity solid support of Formula II, and
- (2) eluting the serine protease from the second composition with an elution buffer comprising a competitive agent,

wherein the affinity solid support of Formula II is as defined herein.

In another aspect, provided is a purified serine protease, which is purified by a method comprising

- (1) adding a first composition comprising the serine protease to an affinity solid support of Formula II or a salt thereof to form a second composition comprising the serine protease and the affinity solid support of Formula II, and
- (2) eluting the serine protease from the second composition

wherein the affinity solid support of Formula II is as defined herein.

As described herein, the affinity solid support of Formula II comprises a compound covalently bound to the solid support which compound has binding affinity towards the serine protease. The second composition comprising the serine protease and the affinity solid support of Formula II is formed through non-covalent binding between the serine protease and the compound on the affinity solid support of Formula II. Such non-covalent binding includes one or more binding interactions, such as hydrogen bonds, ionic bonds, van der Waals forces, and hydrophobic interactions, etc., between the com-

pound on the affinity solid support of Formula II and one or more amino acid residues of the serine protease.

In some embodiments, the amount of the serine protease bound to the affinity solid support is at least 50%, at least 60%, at least 70% or at least 80% of the binding capacity of 5 the affinity solid support.

In some embodiments, the amount of the serine protease bound to the affinity solid support is at least 150%, 200%, 250% or 300% of that bound to a STI affinity solid support per unit volume of the solid support.

In some embodiments, at least 50%, at least 60%, at least 70% or at least 80% of the seine protease is recovered after purification.

In some embodiments, the method further comprises washing the second composition with a washing buffer after 15 step (1) and prior to step (2).

In one embodiment, the affinity solid support of Formula II is contained in a column. The serine protease may be added to the column under conditions that allow for the absorption of the serine protease on to the column, and the column may be 20 washed with a washing buffer that allows for the continued absorption of the serine protease to the column and the elution of contaminating proteins or molecules in the flow-through.

The serine protease may then be eluted with an elution buffer comprising a competitive agent, a salt, a detergent, or 25 a chaotropic agent. The competitive agent may be benzamidine and/or arginine, or a pharmaceutically acceptable salt thereof.

In one embodiment, the competitive agent is arginine. Elution with arginine is advantageous because it is a GRAS 30 (Generally Recognized As Safe) excipient and does not need to be removed from the purified protein. An additional benefit of arginine is that it actually improves the solubility of a serine protease (e.g., r-Antidote) and can be used as an excipient in the final formulation.

The concentration of arginine or the competitive agent employed in the elution buffer may be from about 250 mM to about 1000 mM. In one embodiment, the concentration of arginine or the competitive agent in the elution buffer is about 500 mM. In further embodiments, the concentration is about 40 250 mM, or about 300 mM, or about 350 mM, or about 400 mM, or about 450 mM, or about 550 mM, or about 600 mM, or about 650 mM, or about 700 mM, or about 750 mM, or about 800 mM, or about 850 mM, or about 900 mM, or about 1 M. The elution buffer optionally further comprises a salt, a 45 detergent, or a chaotropic agent. Salts useful in the elution buffer of the methods and kits disclosed herein include sodium chloride, ammonium chloride, sodium citrate, potassium citrate, potassium chloride, magnesium chloride, calcium chloride. sodium phosphate. calcium phosphate, ammo- 50 phosphate, magnesium phosphate, potassium phosphate, sodium sulfate, ammonium sulfate, potassium sulfate, magnesium sulfate, calcium sulfate, etc. Detergents useful in the elution buffer of the methods and kits disclosed herein include, for example, polysorbate 80, urea, guanidine, 55

The pH of the elution buffer is one that allows for the effective elution of a serine protease protein absorbed on the resin without causing inactivation and/or precipitation of the serine protease. Certain fXa derivatives such as r-Antidote are 60 inactivated or precipitate at low pH. In certain embodiments, the pH of the elution buffer is from about 4.5 to about 10.5. In another embodiment, the pH of the elution buffer is about pH 5.0. In another embodiment, the pH of the elution buffer is at about pH 7.4. Alternatively, the pH of the elution buffer is at least about 4.5, about 5.5, about 6, about 6.5, about 7, about 7.5, about 8.0, about 8.5, about 9, about 9.5, or at least about

50

10. In another embodiment, the pH of the elution buffer is not higher than about 5.5, about 6, about 6.5, about 7, about 7.5, about 8.0, about 8.5, about 9, about 9.5, about 10, or not higher than about 10.5. In one embodiment, the pH of the elution buffer is about 7.4 when benzamidine is used as the competitive agent. In one embodiment, the pH of the elution buffer is about 5.0 when arginine is used as the competitive agent.

In one embodiment, the washing buffer may comprise a salt and be at a neutral pH. The term "neutral pH" is intended to mean a pH from about 6 to about 8. In certain embodiments, the washing buffer comprises from about 200 to about 500 mM NaCl at a neutral pH. In another embodiment, the buffer further comprises about 10 to 50 mM, for example, about 20 mM Tris. In other embodiments, the pH is about 6, or about 7, or about 8.

The methods disclosed herein may further comprise other purification and chromatographic steps such as, for example, gel electrophoresis such as polyacrylamide gel electrophoresis, ion-exchange chromatography, reverse phase chromatography, mixed-mode resins, exclusion chromatography, affinity chromatography, or other chromatography techniques, isoelectric focusing, precipitation with ammonium sulfate, PEG (polyethylene glycol), antibodies and the like or by heat denaturation, followed by centrifugation; filtration such as gel filtration, hydroxylapatite; or combinations of such and other techniques. In one embodiment, the method further comprises applying the solution containing the polypeptide to an ion-exchange column.

Suitable cation-exchange resins include a wide variety of materials known in the art, including those capable of binding polypeptides over a wide pH range. For example, carboxymethylated, sulfonated, agarose-based, or polymeric polystyrene/divinyl benzene cation-exchange matrices are particularly preferred. Other useful matrix materials include, but are not limited to, cellulose matrices, such as fibrous, microgranular, and beaded matrices; dextran, polyacrylate, polyvinyl, polystyrene, silica, and polyether matrices; and composites. Other suitable materials for use in cation exchange chromatography are within the knowledge of those skilled in the art.

Anion-exchange chromatography is carried out using media appropriate therefor, as are known in the art. Suitable media include, e.g., polymeric polystyrene/divinyl benzene resins and agarose-based resins, as well as agarose beads, dextran beads, polystyrene beads, media that comprise an insoluble, particulate support derivatized with tertiary or quaternary amino groups, and supports derivatized with trimethylaminoethyl groups. Examples of suitable such media include DE92 (diethylaminoethyl cellulose, Whatman); DEAE CELLULOSE (Sigma), BAKERBOND ABX 40 mu (J. T. Baker, Inc.); DEAE resins such as FRACTOGEL EMD DEAE-650 (EM Separations), FRACTOGEL EMD TMAE-650 (S)™ (EM Science, Gibbstown, N.J.), TSK gel DEAE-SPW (Tosohaas), DEAE-SEPHAROSE CL-6BT" and chelating SEPHAROSE (Amersham Pharmacia Biotech AB), DEAE MERE SEP. IOOO™ (Millipore), and DEAE SPHERODEX (Sepracor); RESOURCE Q™ and Q SEPHAROSE (QSFF) (Amersham Pharmacia Biotech AB); MACRO-PEP Q<sup>TM</sup> (Bio-Rad Laboratories, Hercules, Calif.); Q-HYPERD (BioSepra, Inc., Marlborough, Mass.); and the like. Other suitable anion-exchange chromatography materials, as well as the selection and use of these materials for the present application, are conventional in the art.

The ion-exchange chromatography, filtration, nanofiltration, or additional purification step may be prior to or after the affinity chromatography described herein. Additional steps

may also include viral inactivation steps by, for example, solvent and detergent treatment of the protein extract or through nanofiltration.

Generally, "purified" will refer to a protein or peptide composition that has been subjected to fractionation to remove various other components, and which composition substantially retains its expressed biological activity. A substantially purified protein or peptide in a composition forms the major component of the composition, such as constituting at least about 50%, at least about 60%, at least about 70%, at least about 95% or more of the proteins in the composition.

Various methods for quantifying the degree of purification of the protein or peptide will be known to those of skill in the art in light of the present disclosure. These include, for example, determining the specific activity of an active fraction, or assessing the amount of polypeptides within a fraction by SDS/PAGE analysis. A preferred method for assessing the purity of a fraction is to calculate the specific activity of the purity of a fraction is to calculate the specific activity of the initial extract, and to thus calculate the degree of purity, herein assessed by a "-fold purification number." The actual units used to represent the amount of activity will, of course, be dependent upon the particular assay technique chosen to follow the purification and whether or not the expressed protein or peptide exhibits a detectable activity.

Also provided herein is a kit for purifying a serine protease. In one aspect, provided is kit for purifying a serine protease comprising

- (1) an affinity solid support of Formula II or a salt thereof, and
- (2) an elution buffer comprising a competitive agent, wherein the affinity solid support of Formula II is as defined herein.

In another aspect, provided is a kit for purifying a serine protease comprising a compound of Formula I or a salt thereof and an activated solid support capable of forming a  $_{\rm 40}$  covalent bond with the compound of Formula I, wherein the compound of Formula I and the activated solid support are as defined herein.

In some embodiments, the kit further comprises an elution buffer comprising a competitive agent.

In some embodiments, the competitive agent is arginine and/or benzamidine, or a salt, such as a pharmaceutically acceptable salt thereof.

In one embodiment, the kit further comprises a washing buffer. In a related embodiment, the washing buffer comprises about 250 mM NaCl at a neutral pH. In another embodiments, the buffer further comprises about 10 to 50 mM, for example, about 20 mM Tris.

### EXAMPLES

The examples below as well as throughout the application, the following abbreviations have the following meanings. If not defined, the terms have their generally accepted meanings.

atm=atmosphere
Boc=tert-butoxycarbonyl
DCM=dichloromethane
DIEA=N,N-diisopropylethylamine
DMAP=dimethylaminopyridine
DMF=dimethylformamide
DMSO=dimethylsulfoxide

52

eq.=equivalent

ESMS=electrospray mass spectrometry

EtOAc=ethyl acetate

EtOH=ethanol

HPLC=high-performance liquid chromatography

g=gram

MeOH=methanol

mg=milligram

min=minute

mL=milliliter

mM=millimolar

mmol=millimole

MS=mass spectrometry

N (when used as concentration unit)=normal

nm=nanometer

nM=nanomolar

pM=picomolar

TFA=trifluoroacetic acid

UPLC=ultra performance liquid chromatography

UV=ultraviolet spectrum

μL=microliter

μM=micromolar

λ=wavelength

#### Example 1

Preparation of 5-(2-((6-amidohexyl)amino)-2-oxoethyoxy)-N-(5-chloropyridin-2-yl)-2-(4-(N,N-dimethylcarbamimidoyl)benzamido)benzamide (Compound A3)

1. Preparation of tert-butyl(6-(2-chloroacetamido)hexyl)carbamate, Compound B2

$$H_2N$$
 $H_2N$ 
 $H_2N$ 

To a solution of N-Boc-1,6-hexanediamine, Compound B1 (376 mg, 1.74 mmol) in  $\mathrm{CH_2Cl_2}$  (8 mL) added DIEA (0.500 mL, 2.87 mmol) at room temperature. To this was added dropwise chloroacetyl chloride (0.138 mL, 1.73 mmol). The mixture was stirred at room temperature for 4 hour, diluted with EtOAc, washed with 1N HCl and 5% NaHCO<sub>3</sub>. The organic layer was dried, filtered and concentrated in vacuum

to give semi-solid compound B2 (434 mg).

2. Preparation of Compound A3

**A**3

To a mixture of betrixaban, Compound A1 (1.00 g, 2.21 60 mmol) in DMF (4 mL) was stirred at room temperature for 6 mmol) in dichloromethane (15 mL) added BBr<sub>3</sub> (1.5 mL, 15.70 mmol). The reaction mixture was stirred at room temperature overnight. To the reaction mixture was added water, the solid precipitated was collected by filtration, dried under vacuum to afford compound A2 (1.10 g).

A mixture of Compound A2 (240 mg, 0.548 mmol), Compound B2 (210 mg, 0.718 mmol) and NaH (60%, 65 mg, 1.62 hours. To the mixture was added water and the sticky solid precipitated was taken to the next step as such.

The solid from the above reaction was treated with neat TFA at room temperature for 1 hour. The mixture was concentrated and subjected to reverse phase preparative HPLC to provide the title Compound A3 (150 mg). MS found for  $C_{30}H_{36}CIN_7O_4$  as  $(M+H)^+$  594.6. UV:  $\lambda$ =202, 287.8 nm.

Example 2

Preparation of 5-(2-((6-amidohexyl)amino)-2-oxoethyoxy)-2-(4-(N,N-dimethylcarbamimidoyl)benzamido)-N-(pyridine-2-yl)benzamide (Compound A4)

#### Route 1:

Des-Chloro betrixaban-C6 linker

A mixture of Compound A3 (102 mg, 0.171 mmol) and Pd/C (10%, 49 mg) in MeOH was hydrogenated under balloon H<sub>2</sub> for 4 hours. The reaction mixture was filtered through celite plug, concentrated in vacuo and purified by reverse  $\frac{45}{45}$ phase preparative HPLC to isolate the title Compound A4 (31 mg).  $\dot{\text{MS}}$  found for  $C_{30}H_{37}N_7O_4$  as  $(M+H)^+$  560.43.  $\dot{\text{UV}}$ :  $\lambda = 204, 231.5, 294 \text{ nm}.$ Route 2:

# Route 3:

O<sub>2</sub>N 
$$\xrightarrow{BBr_{3}}$$
 O<sub>2</sub>N  $\xrightarrow{Br_{4}}$  O<sub>2</sub>N  $\xrightarrow{Br_{4}}$  O<sub>2</sub>N  $\xrightarrow{K_{2}CO_{3}, DMF}$  quantitative  $\xrightarrow{C_{1}}$  O<sub>2</sub>N  $\xrightarrow{C_{2}N}$  O<sub>3</sub>NH  $\xrightarrow{Bop, Tea, DMF}$   $\xrightarrow{Bop, Tea, DMF}$   $\xrightarrow{Soliton}$  O<sub>2</sub>N  $\xrightarrow{NH}$   $\xrightarrow{NH}$ 

$$\begin{array}{c} 1. \ EDC/HOBt \ or \ BOP \\ 65\% \\ \hline \\ NH\\ \hline \\ NH \\ \hline \\ 2. \ HCI/EtOH \\ \end{array}$$

$$\begin{array}{c} C6 \\ \\ NH \\ NH \\ NH \\ \end{array}$$

To a dichloromethane solution of 5-methoxy-2-nitro-N-(5-  $^{50}$  chloro-pyridine-2-yl)benzamide (C1, 2 g, 6.5 mmol) was added BBr3 (1.5 mL, 15.6 mmol). The reaction mixture was stirred at room temperature overnight. To the reaction mixture was added water, the solid precipitated was collected by filtration, dried under vacuum to afford compound C2 (1.8 g).  $^{55}$ 

Compound C2 and methyl 2-bromoacetate (1 g, 3.4 mmol) was dissolved in DMF (20 mL) followed by addition of  $\rm K_2\rm CO_3$  (94 mg, 6.8 mmol) and the reaction mixture was heated at 40° C. After 1 hour stirring, the reaction was complete. Water was added and the mixture was extracted with ethyl acetate. The ethyl acetate layer was dried, filtered and evaporated to afford compound C3 (1.59 g). The crude residue was purified by RP-HPLC. ESCI-MS: 366.1 & 368.1 (chlorine pattern).

To a THF solution of compound C3 (1.5 g, 4.3 mmol) was added LiOH (1 M aqueous, 17.2 mL, 17.2 mmol) and the

reaction was stirred at room temperature for 1 hour. The progress of the reaction was monitored by HPLC and after 1 hour, the reaction showed complete disappearance of compound C3. The reaction mixture was concentrated, added water and acidified with 1N HCl. The solid precipitated was collected to give compound C4 (480 mg). ESMS: M+H=352.1, 354.1 (C1 pattern).

Compound C4 (480 mg, 1.7 mmol), BOP (757 mg, 1.7 mmol) and triethylamine (392  $\mu$ L, 1.7 mmol) were dissolved in 10 mL of DMF and stirred at room temperature for 30 mins. To the mixture added Boc protected C<sub>6</sub> linked diamine (380  $\mu$ L, 1.7 mmol) and the reaction mixture was stirred for 30 mins. The product compound C5 was isolated with ethyl acetate after aqueous work-up. ESMS: 550 & 552 (C1 pattern) and M-Boc=450.2.

Compound C5 was suspended in ethyl acetate and added 10% Pd/C. The mixture was hydrogenated with  $\rm H_2$  balloon

overnight. The reaction mixture was filtered through celite and the filtrate was evaporated to afford the desired compound C6. ESMS confirmed M+H=486.4 (No C1 pattern).

Compound C6, BOP (1.1 eq.) and DMAP (1.2 eq.) were dissolved in DMF and stirred for 1 hour at room temperature. 5 To the mixture was added 4-(N,N-dimethylcarbamimidoyl) benzoic acid (1.05 eq.) and reaction mixture was stirred over-

night. To the reaction mixture was added water and the crude product was extracted with ethyl acetate. The residue was dissolved in ethanol followed by addition of 6 N HCl. The product crashed out. The solid was filtered to give the title compound. ESMS confirms M+H=561. Route 4:

Compound A4 can also be prepared according to:

$$\begin{array}{c} O \\ N \\ N \\ N \\ N \\ N \\ N \\ \end{array}$$

Example 3 Example 4

45

Preparation of 5-(2-((6-aminopentyl)amino)-2-oxoethyoxy)-N-(5-chloropyridin-2-yl)-2-(4-(N,N-dimethylcarbamimidoyl)benzamide

Preparation of 5-(2-((6-aminopropyl)-2-oxoethy-oxy)-N-(5-chloropyridin-2-yl)-2-(4-(N,N-dimethyl-carbamimidoyl)benzamido)benzamide

The title compound was prepared according to a procedure similar to that illustrated in Example 1 using tert-butyl(5-(2- 65 chloroacetamido)pentyl)carbamate. MS found for  $C_{29}H_{34}ClN_7O_4$  as  $(M+H)^+$  584.6. UV:  $\lambda$ =202, 287.8 nm.

The title compound was prepared according to a procedure similar to that illustrated in Example 1 using tert-butyl(5-(2-chloropropyl)carbamate. MS found for  $\rm C_{27}H_{30}ClN_7O_4$  as (M+H)<sup>+</sup> 552.21. UV:  $\lambda$ =202, 287.8 nm.

Preparation of 5-(2-((4-aminobutyl)amino)-2-oxoethyoxy)-N-(5-chloropyridin-2-yl)-2-(4-(N,N-dimethylcarbamimidoyl)benzamido)benzamide

The title compound was prepared according to a procedure similar to that illustrated in Example 1 using tert-butyl(5-(2-chlorobutyl)carbamate. MS found for  $C_{28}H_{32}ClN_7O_4$  as  $_{20}$  (M+H) $^+$  566.22. UV:  $\lambda$ =202, 287.8 nm.

#### Example 6

#### FXa Inhibitory Activity of Compounds

This example illustrates methods for evaluating the compounds, along with results obtained for such assays. As mentioned above, the compound may be selected based on its factor Xa inhibitory activity. The in vitro factor Xa activities of the compounds can be determined by various procedures known in the art. The potent affinities for factor Xa inhibition exhibited by the compounds can be measured by an IC $_{50}$  value (in nM). The IC $_{50}$  value is the concentration (in nM) of the compound required to provide 50% inhibition of factor Xa proteolytic activity. The smaller the IC $_{50}$  value, the more active (potent) is a compound for inhibiting factor Xa activity.

An in vitro assay for detecting and measuring inhibition activity against factor Xa is as follows:

# a. IC<sub>50</sub> and Ki Determinations

Substrate:

The substrate S-2765 (Z-D-Arg-Gly-Arg-pNA.HCl) can be obtained from Diapharma (West Chester, Ohio). Enzyme:

The human plasma protein factor Xa can be purchased from Haematologic Technologies (Essex Junction, Vt.). Methods:

IC<sub>50</sub> Determinations

All assays, which are performed in 96-well microtiter plates, measure proteolytic activity of the enzyme (factor Xa)

66

by following cleavage of a paranitroanilide peptide substrate. The assay buffer used for proteolytic assays was Tris buffered saline (20 mM Tris, 150 mM NaCl, 5 mM CaCl<sub>2</sub>, 0.1% Bovine serum albumin (BSA), 5% dimethly sulfoxide (DMSO) pH 7.4). In a 96-well microtiter plate, inhibitor was serially diluted to give a range of final concentrations from 0.01 nM to 10 uM. Duplicate sets of wells were assayed and control wells without inhibitor were included. Enzyme was added to each well, (factor Xa concentration=1 nM), the plate was shaken for 5 seconds and then incubated for 5 minutes at room temperature. S2765 was added (100 µM final) and the plate was shaken for 5 seconds (final volume in each well was  $200 \,\mu L$ ). The degree of substrate hydrolysis was measured at 405 nm on a Thermomax plate reader (Molecular Devices, Sunnyvale, Calif.) for 2 minutes. The initial velocities of substrate cleavage (mOD/min), for each range of inhibitor concentrations, were fitted to a four parameter equation using Softmax data analysis software. The parameter C, derived from the resulting curve-fit, corresponded to the concentration for half maximal inhibition (IC<sub>50</sub>).

## K, Determination

The assay buffer for this series of assays was Hepes buffered saline (20 mM Hepes, 150 mM NaCl, 5 mM CaCl<sub>2</sub>, 0.1% PEG-8000, pH 7.4). In a 96-well microtiter plate, inhibitor was serially diluted in a duplicate set of wells to give a range of final concentrations from 5 pM to 3 µM. Controls without inhibitor (8 wells) were included. The enzyme, factor Xa (final concentration=1 nM) was added to the wells. The substrate S-2765 (final concentration=200 µM) was added and the degree of substrate hydrolysis was measured at 405 nm on a Thermomax plate reader for 5 minutes, using Softmax software. Initial velocities (mOD/min) were analyzed by nonlinear least squares regression in the Plate K<sub>i</sub> software (BioKin Ltd, Pullman, Wash.) [Kusmic, et al., Analytical Biochemistry 281: 62-67, 2000]. The model used for fitting the inhibitor dose-response curves was the Morrison equation. An apparent K, (Ki\*) was determined. The overall K, was calculated using the following equation:

$$Ki = \frac{Ki^*}{1 + \frac{[S]}{Km}}$$

where [S] is substrate concentration (200 μM) and K<sub>m</sub>, the Michaelis constant for S2765.

Table 4 shows the fXa inhibitory activity of selected compounds.

TABLE 4

TABLE 4-continued

Compound	fXa IC <sub>50</sub> (nM)
$\begin{array}{c c} & & & & \\ & & \\ & & & \\ & & \\ & & & \\ & & & \\ & & \\ & & & \\ & & \\ & & & \\ & & \\ & & \\ & & & \\$	24
$F_3C$ $HN$ $O$ $NH$ $O$ $NH$ $O$ $NH$ $O$	615
$H_{2}N$ $H_{2}N$ $H_{2}N$ $CI$	158
$\begin{array}{c} O \\ \parallel \\ \\ N \end{array}$	320

Preparation of Affinity Resin with Betrixaban Ligand A3 for the Purification of r-Antidote

 $1. \ Coupling \ of \ Compound \ A3 \ to \ CNBr-Activated \ Sepharose \\ 4 \ Fast \ Flow \ Matrix$ 

70

acted CNBr was capped with 0.1 M Tris-HCl buffer at pH 8.0. The coupled resin was washed three times with 0.1 M acetate buffer pH 3 to 4 containing 0.5 M NaCl, and then with 0.1M Tris-HCl buffer pH 8 to 9 containing 0.5 M NaCl. The above wash cycle was repeated five times. The coupled ligand affinity resin is available for r-antidote purification.

CNBr-activated Sepharose 4-FF matrix was hydrated with 1 mM HCl. The resin was washed 10 times with 2 mL volumes of 1 mM HCl. After this step, 20 mL of resin was obtained. The coupling solution was prepared by dissolving Compound A3 (150 mg) in 2.5 mL of DMSO. This solution was diluted to 5.0 mL with a buffer containing 0.1M NaHCO<sub>3</sub> and 0.5 M NaCl at pH 8.3. The coupling solution was added to 10 mL of resin and reacted for room temperature for 3 hours while adjusting the pH to about 8.3. The reaction was monitored by UPLC after completion of the coupling, unre-

CNBr-activated Sepharose 4 Fast Flow is a pre-activated matrix that combines the advantages of CNBr coupling with the high flow stability characteristics of Sepharose 4 Fast Flow.

2. Coupling of Compound A4 to CNBr-Activated Sepharose 4 Fast Flow Matrix

A similar procedure was utilized to couple Compound 4A to CNBr-activated Sepharose 4-FF resin to prepare affinity resin with des-chloro betrixaban Compound A4.

#### Example 8

Coupling of Betrixaban with NHS Activated Resin

Betrixaban-Sepharose™

mM HCl. The resin was washed 10 times with 2 mL volumes of 1 mM HCl. After this step, 20 mL of resin was obtained. The coupling solution was prepared by dissolving Compound A3 (15 mg) in 0.5 mL of DMSO. This solution was diluted to 3.0 mL with buffer containing 0.1 M NaHCO<sub>3</sub>, 0.5 M NaCl at 25 pH 8.3. This coupling solution was added to the NHS-activated Sepharose matrix and reacted at room temperature for 3 hours while adjusting the pH at about 8.3. The reaction was monitored by UPLC. After completion of the coupling, unreacted resin was blocked with 0.1 M Tris-HCl buffer at pH 8.0.

NHS-activated Sepharose 4-FF matrix was hydrated with 1 20 The coupled betrixaban NHS-Sepharose resin was washed with 3 times with 0.1M acetate buffer pH 3 to 4 containing 0.5 M NaCl and 0.1 M Tris-HCl buffer pH 8 to 9 containing 0.5 M NaCl. 5 mL of des-chloro-betrixaban NHS-Sepharose resin was obtained using a similar procedure. The substitution is 3 mg of compound per mL of resin or 5 µmol compound per mL of resin. The coupled ligand affinity resin is available for r-antidote purification.

> Other ligand affinity NHS resins can be prepared similarly, for example:

### Example 9

Coupling of Betrixaban with EAH Sepharose<sup>TM</sup> Resin 74

water, and then inserted into XCell SureLock™ Mini-Cell. The upper and lower chambers are filled with 1× NuPAGE® SDS Running Buffer; the wells are then rinsed twice with running buffer.

Coupling of betrixaban with EAH Sepharose<sup>™</sup> resin can be conducted according to methods described in Instructions 71-7097-00 AE, 2009, by General Electric Company.

# Example 10

### Purification of r-Antidote

A 1.0 mL column was packed with the betrixaban-affinity or des-chloro betrixaban-affinity resin. The cell culture BSR7 conditioned media (~1 mg r-Antidote) was loaded through pump at 0.2 mL/min. After the r-Antidote sample is loaded, the column was washed to baseline with equilibration buffer 50 (20 mM Tris/250 mM NaCl/pH 7.4). The r-Antidote was stepwise eluted either with 0.5 M arginine in 25 mM Naacetate buffer pH 5, or with 0.5 M benzamidine buffers (20 mM acetate, pH 5.0).

 $1~\rm N$  sodium hydroxide wash and treatment with equilibration buffer 20 mM Tris/HCl, 250 mM NaCl, pH 7.4 regenerates the resin for reuse.

The eluent was analyzed using gel electrophoresis according to the following procedure:

SDS-PAGE (Sodium dodecyl sulfate-Polyacrylamide Gel 60 Electrophoresis)

- 1. Sample Preparation-Reducing Conditions: 15  $\mu$ L of sample is mixed with 5  $\mu$ L of NuPAGE® LDS Sample Buffer and 2  $\mu$ L of NuPAGE® Reducing Agent. Samples are then heated to 70° C. for 10 minutes
- 2. Noves 10% Gel 1.0 mm, 12 well gel preparation. The cassette is removed from its packaging, rinsed with

- 3. Sample Loading and Gel Running 20  $\mu$ L of sample is loaded into a well. The gel is then run at 135 Volts, 400 mA for 65 minutes.
- 4. The cassette is then removed from the Mini-Cell; the gel is then removed from the cassette and fixed with 10% Acetic Acid/50% Methanol in water (v/v) for fifteen minutes. The gel is then stained over night using Gelcode Blue Stain Reagent. The gel is then destained with water.

FIG. 3 shows that r-Antidote is eluted with benzamidine. FIG. 4 shows that r-Antidote is eluted with arginine. The gel electrophoresis in FIG. 3 shows that benzamidine was effective in eluting r-Antidote from both betrixaban-affinity and des-chloro betrixaban-affinity columns, as compared to NaCl (compare lanes 4 and 5 from right to lanes 2 and 3 from right). The ability of arginine to elute r-Antidote, to some degree, depends on the column type. From betrixaban-affinity column, arginine was able to elute r-Antidote, but not as effective as benzamidine (compare lanes 2 and 3 in FIG. 4). From des-chloro betrixaban-affinity columns, however, arginine appeared even more effective than benzamidine (FIG. 4, lanes 4 and 5).

## Example 11

Process for the Packing of the Column Followed by Purification

A 1.0 mL column was packed with the betrixaban-NHS-Sepharose affinity or des-chloro betrixaban-NHS-Sepharose

affinity resin prepared according to Example 8. Cell culture EB2 conditioned media ( $\sim$ 1 mg r-Antidote) was loaded through pump at 0.2 mL/min. After the antidote sample is loaded the column was washed to baseline with equilibration buffer (20 mM Tris/250 mM NaCl/pH 7.4). The antidote was 5 then stepwise eluted either with 0.5 M arginine in 25 mM Na-acetate, pH 5 or 0.5 M benzamidine buffers.

The SDS-PAGE of purified r-Antidote are shown in FIGS. 5 and 6. FIG. 5 shows complete elution of the antidote with 500 mM arginine from des-chloro betrixaban-NHS- 10 Sepharose affinity resin. Lane 1 shows the SDS-PAGE of the equilibration buffer wash. Lane 2 shows the SDS-PAGE of the antidote purified with STI affinity resin. Lane 3 shows the unpurified antidote. Lane 4 shows antidote eluted with arginine buffer. Lanes 5 and 6 show elution with benzamidine 15 buffer and wash with NaOH, respectively, after elution by arginine buffer, indicating that substantially all antidote was eluted by arginine buffer.

FIG. 6 shows partial elution of the antidote with 500 mM arginine and complete elution with 500 mM of benzamidine 20 from betrixaban-NHS-Sepharose affinity resin. Lane 2 shows the SDS-PAGE of the unpurified antidote. Lanes 3 and 4 show the SDS-PAGE of antidote purified with STI affinity resin. Lane 6 shows antidote eluted with arginine buffer. Lane 7 shows that a significant amount of antidote was eluted with 25 benzamidine buffer after elution by arginine buffer, indicating partial elution by arginine buffer.

12 mg of r-Antidote was loaded to a des-chloro betrixaban-NHS-Sepharose affinity resin at 15 mg antidote per mL of resin (80% capacity, FIG. 7). 10 mg of antidote was recovered 30 after elution (83% of recovery rate, FIG. 8).

#### Example 12

### Comparison of Small Molecule Inhibitor Affinity Resin with STI Affinity Resin

Antidote purification using small molecule inhibitor (deschloro betrixaban) affinity resin was compared with STI affinity resin. A minimum 3-fold higher binding capacity for small molecule inhibitor affinity resin was obtained compared to STI affinity resin.

Approximately 400  $\mu g$  of r-Antidote eluted from small molecule inhibitor or STI affinity column was concentrated to 3-5 mg/mL and buffer exchanged 25 fold into lyo formulation 45 buffer using Amicon 10 kDa Ultracel centrifugal filter (Millipore UFC501096, 0.5 mL).

Table 5 shows the purification results using small molecule inhibitor affinity resin or STI affinity resin. The small molecule inhibitor affinity resin consistently gave higher percent-

76

age of the alpha form (which is preferred) and lower percentage of the beta form than the STI affinity resin. It is preferred that the purified antidote contains no more than 10% of the beta form.

The yield of the antidote purified using small molecule inhibitor affinity resin is higher than the antidote purified by a 9-10 step GMP process with similar impurity profiles. The 9-10 step GMP process comprises four chromatography steps including a multimodal cation exchange (Capto MMC, GE Healthcare) column, a multimodal anion exchange (Capto adhere, GE Healthcare) column, a ceramic hydroxyapatite column (Bio-Rad) and a hydrophobic interaction column with a yield of about 55% for the four steps.

TABLE 5

Resin	Alpha Form Peak Area (%)	Beta Form Peak Area (%)
GMP	89.45	8.06
Small Molecule	89.16	7.41
Inhibitor Affinity	89.41	7.48
Resin	88.97	7.33
STI Affinity Resin	82.38	15.22
•	84.50	12.98

The contents of the articles, patents, and patent applications, and all other documents and electronically available information mentioned or cited herein, are hereby incorporated by reference in their entirety to the same extent as if each individual publication was specifically and individually indicated to be incorporated by reference. Applicants reserve the right to physically incorporate into this application any and all materials and information from any such articles, patents, patent applications, or other physical and electronic documents.

The disclosure has been described broadly and generically herein. Each of the narrower species and subgeneric groupings falling within the generic disclosure also form part of the disclosure. This includes the generic description of the disclosure with a proviso or negative limitation removing any subject matter from the genus, regardless of whether or not the excised material is specifically recited herein.

Other embodiments are within the following claims. In addition, where features or aspects of the disclosure are described in terms of Markush groups, those skilled in the art will recognize that the disclosure is also thereby described in terms of any individual member or subgroup of members of the Markush group.

SEQUENCE LISTING

```
<160> NUMBER OF SEQ ID NOS: 5

<210> SEQ ID NO 1
<211> LENGTH: 365
<212> TYPE: PRT
<213> ORGANISM: Artificial Sequence
<220> FEATURE:
<223> OTHER INFORMATION: Description of Artificial Sequence: Synthetic polypeptide
<400> SEQUENCE: 1

Ala Asn Ser Phe Leu Phe Trp Asn Lys Tyr Lys Asp Gly Asp Gln Cys
1 5 10 15
```

#### -continued

Glu Thr Ser Pro Cys Gln Asn Gln Gly Lys Cys Lys Asp Gly Leu Gly Glu Tyr Thr Cys Thr Cys Leu Glu Gly Phe Glu Gly Lys Asn Cys Glu Leu Phe Thr Arg Lys Leu Cys Ser Leu Asp Asn Gly Asp Cys Asp Gln Phe Cys His Glu Glu Gln Asn Ser Val Val Cys Ser Cys Ala Arg Gly Pro Cys Gly Lys Gln Thr Leu Glu Arg Arg Lys Arg Lys Arg Ile \$100\$Val Gly Gly Gln Glu Cys Lys Asp Gly Glu Cys Pro Trp Gln Ala Leu Leu Ile Asn Glu Glu Asn Glu Gly Phe Cys Gly Gly Thr Ile Leu Ser 135 Glu Phe Tyr Ile Leu Thr Ala Ala His Cys Leu Tyr Gln Ala Lys Arg Phe Lys Val Arg Val Gly Asp Arg Asn Thr Glu Gln Glu Glu Gly Glu Ala Val His Glu Val Glu Val Val Ile Lys His Asn Arg Phe Thr 185 Lys Glu Thr Tyr Asp Phe Asp Ile Ala Val Leu Arg Leu Lys Thr Pro 200 Ile Thr Phe Arg Met Asn Val Ala Pro Ala Cys Leu Pro Glu Arg Asp Trp Ala Glu Ser Thr Leu Met Thr Gln Lys Thr Gly Ile Val Ser Gly 235 Phe Gly Arg Thr His Glu Lys Gly Arg Gln Ser Thr Arg Leu Lys Met 250 Leu Glu Val Pro Tyr Val Asp Arg Asn Ser Cys Lys Leu Ser Ser Ser 265 Phe Ile Ile Thr Gln Asn Met Phe Cys Ala Gly Tyr Asp Thr Lys Gln Glu Asp Ala Cys Gln Gly Asp Ala Gly Gly Pro His Val Thr Arg Phe 295 Lys Asp Thr Tyr Phe Val Thr Gly Ile Val Ser Trp Gly Glu Gly Cys Ala Arg Lys Gly Lys Tyr Gly Ile Tyr Thr Lys Val Thr Ala Phe Leu \$325\$Lys Trp Ile Asp Arg Ser Met Lys Thr Arg Gly Leu Pro Lys Ala Lys Ser His Ala Pro Glu Val Ile Thr Ser Ser Pro Leu Lys <210> SEQ ID NO 2 <211> LENGTH: 359 <212> TYPE: PRT <213> ORGANISM: Artificial Sequence <220> FEATURE: <223> OTHER INFORMATION: Description of Artificial Sequence: Synthetic polypeptide <400> SEQUENCE: 2 Ala Asn Ser Phe Leu Phe Trp Asn Lys Tyr Lys Asp Gly Asp Gln Cys 10

-continued

Glu Thr Ser Pro Cys Gln Asn Gln Gly Lys Cys Lys Asp Gly Leu Gly Glu Tyr Thr Cys Thr Cys Leu Glu Gly Phe Glu Gly Lys Asn Cys Glu Leu Phe Thr Arg Lys Leu Cys Ser Leu Asp Asn Gly Asp Cys Asp Gln 50 55 60 Phe Cys His Glu Glu Gln Asn Ser Val Val Cys Ser Cys Ala Arg Gly 65 70 75 80 Tyr Thr Leu Ala Asp Asn Gly Lys Ala Cys Ile Pro Thr Gly Pro Tyr  $85 \\ \hspace*{0.2in} 90 \\ \hspace*{0.2in} 95$ Pro Cys Gly Lys Gln Thr Leu Glu Arg Ile Val Gly Gly Gln Glu Cys Lys Asp Gly Glu Cys Pro Trp Gln Ala Leu Leu Ile Asn Glu Glu Asn Glu Gly Phe Cys Gly Gly Thr Ile Leu Ser Glu Phe Tyr Ile Leu Thr Ala Ala His Cys Leu Tyr Gln Ala Lys Arg Phe Lys Val Arg Val Gly 145  $\phantom{\bigg|}$  150  $\phantom{\bigg|}$  155  $\phantom{\bigg|}$  160 Asp Arg Asn Thr Glu Glu Glu Gly Gly Glu Ala Val His Glu Val Glu Val Val Ile Lys His Asn Arg Phe Thr Lys Glu Thr Tyr Asp Phe Asp Ile Ala Val Leu Arg Leu Lys Thr Pro Ile Thr Phe Arg Met Asn Val Ala Pro Ala Cys Leu Pro Glu Arg Asp Trp Ala Glu Ser Thr Leu 215 Met Thr Gln Lys Thr Gly Ile Val Ser Gly Phe Gly Arg Thr His Glu Lys Gly Arg Gln Ser Thr Arg Leu Lys Met Leu Glu Val Pro Tyr Val 250 Asp Arg Asn Ser Cys Lys Leu Ser Ser Ser Phe Ile Ile Thr Gln Asn Met Phe Cys Ala Gly Tyr Asp Thr Lys Gln Glu Asp Ala Cys Gln Gly Asp Ala Gly Gly Pro His Val Thr Arg Phe Lys Asp Thr Tyr Phe Val Thr Gly Ile Val Ser Trp Gly Glu Gly Cys Ala Arg Lys Gly Lys Tyr Gly Ile Tyr Thr Lys Val Thr Ala Phe Leu Lys Trp Ile Asp Arg Ser Met Lys Thr Arg Gly Leu Pro Lys Ala Lys Ser His Ala Pro Glu Val Ile Thr Ser Ser Pro Leu Lys 355 <210> SEQ ID NO 3 <211> LENGTH: 6 <212> TYPE: PRT <213> ORGANISM: Artificial Sequence <220> FEATURE: <223> OTHER INFORMATION: Description of Artificial Sequence: Synthetic peptide <400> SEQUENCE: 3

(400) SEQUENCE: 3

Arg Lys Arg Arg Lys Arg

-continued

<210> SEQ ID NO 4 <211> LENGTH: 340 <212> TYPE: PRT <213> ORGANISM: Artificial Sequence <220> FEATURE: <223> OTHER INFORMATION: Description of Artificial Sequence: Synthetic polypeptide <400> SEQUENCE: 4 Ala Asn Ser Phe Leu Phe Trp Asn Lys Tyr Lys Asp Gly Asp Gln Cys 1  $\phantom{\bigg|}$  10  $\phantom{\bigg|}$  15 Glu Thr Ser Pro Cys Gln Asn Gln Gly Lys Cys Lys Asp Gly Leu Gly
20 25 30 Glu Tyr Thr Cys Thr Cys Leu Glu Gly Phe Glu Gly Lys Asn Cys Glu 35 40 45 Leu Phe Thr Arg Lys Leu Cys Ser Leu Asp Asn Gly Asp Cys Asp Gln Phe Cys His Glu Glu Gln Asn Ser Val Val Cys Ser Cys Ala Arg Gly 65 70 75 80 Tyr Thr Leu Ala Asp Asn Gly Lys Ala Cys Ile Pro Thr Gly Pro Tyr  $85 \\ \hspace*{0.2in} 90 \\ \hspace*{0.2in} 95 \\ \hspace*{0.2in}$ Pro Cys Gly Lys Gln Thr Leu Glu Arg Ile Val Gly Gly Gln Glu Cys Lys Asp Gly Glu Cys Pro Trp Gln Ala Leu Leu Ile Asn Glu Glu Asn 120 Glu Gly Phe Cys Gly Gly Thr Ile Leu Ser Glu Phe Tyr Ile Leu Thr 135 Ala Ala His Cys Leu Tyr Gln Ala Lys Arg Phe Lys Val Arg Val Gly Asp Arg Asn Thr Glu Gln Glu Glu Gly Gly Glu Ala Val His Glu Val 170 Glu Val Val Ile Lys His Asn Arg Phe Thr Lys Glu Thr Tyr Asp Phe 185 Asp Ile Ala Val Leu Arg Leu Lys Thr Pro Ile Thr Phe Arg Met Asn Val Ala Pro Ala Cys Leu Pro Glu Arg Asp Trp Ala Glu Ser Thr Leu Met Thr Gln Lys Thr Gly Ile Val Ser Gly Phe Gly Arg Thr His Glu Lys Gly Arg Gln Ser Thr Arg Leu Lys Met Leu Glu Val Pro Tyr Val Asp Arg Asn Ser Cys Lys Leu Ser Ser Ser Phe Ile Ile Thr Gln Asn 260 265 270 Met Phe Cys Ala Gly Tyr Asp Thr Lys Gln Glu Asp Ala Cys Gln Gly 280 Asp Ala Gly Gly Pro His Val Thr Arg Phe Lys Asp Thr Tyr Phe Val Thr Gly Ile Val Ser Trp Gly Glu Gly Cys Ala Arg Lys Gly Lys Tyr Gly Ile Tyr Thr Lys Val Thr Ala Phe Leu Lys Trp Ile Asp Arg Ser 330 Met Lys Thr Arg

-continued

<210> SEQ ID NO 5
<211> LENGTH: 19
<212> TYPE: PRT
<213> ORGANISM: Artificial Sequence
<220> FEATURE:
<223> OTHER INFORMATION: Description of Artificial Sequence: Synthetic peptide
<400> SEQUENCE: 5

Gly Leu Pro Lys Ala Lys Ser His Ala Pro Glu Val Ile Thr Ser Ser

Pro Leu Lys

That which is claimed is:

# 1. A compound of Formula I:

$$R^{1}$$
 $R^{1}$ 
 $R^{2}$ 
 $R^{2}$ 

or a salt thereof,

wherein:

$$R^1$$
 is  $-CF_3$ ,  $-SO_2CH_3$ ,  $-X-L-R$ ,

 $R^2$  is  $--OCH_3$ , or X-L-R;

R<sup>3</sup> is hydrogen or chloro;

X is O, S, SO<sub>2</sub>, C(O)NH, NHC(O) or NH;

L-R is -L<sup>1</sup>-R,

84

 $L^1$ -R is

20

25

35

65

$$R$$
 or  $R$ 

 $L^2$ -R is H,

$$R_{ij} = R_{ij} = R_{ij} = R_{ij}$$

L<sup>3</sup>-R is

$$R$$
 or  $X$ 

R is NH<sub>2</sub>;

q is 2, 3, 4, 5, 6 or 7;

r is 1, 2, 3, 4, 5, 6 or 7;

s is 1, 2, 3, 4, 5, 6 or 7;

t is 1, 2, 3, 4, 5, 6 or 7;

 $n,\,m,$  and p are either 0 or 1, with the provisos that (1) when  $R^1$  is

35

55

60

 $-CF_3$  or  $-SO_2CH_3$ , and  $R^2$  is  $-OCH_3$ , then one of n, m, and p must be 1, and the others of n, m, and p must be zero; and

(2) when R<sup>1</sup> is other than

$$H_3C$$
 $N$ 
 $NH$ 
 $NH$ 

—CF<sub>3</sub> or —SO<sub>2</sub>CH<sub>3</sub>, or R<sup>2</sup> is X-L-R, then all of n, m, and p must be zero.

2. The compound of claim 1, which is of Formula I-A:

I-A
$${}_{n(\mathrm{H}_{2}\mathrm{N}-\mathrm{L}-\mathrm{X})}$$

$${}_{n(\mathrm{H}_{2}\mathrm{N}-\mathrm{L}-\mathrm{N}\mathrm{H}_{2})_{m}}$$

$${}_{n(\mathrm{H}_{2}\mathrm{N}-\mathrm{L}-\mathrm{N}\mathrm{H}_{2})_{p}}$$

wherein the variables are as defined in claim 1.

3. The compound of claim 1, which is of Formula I-C:

4. The compound of claim 1, wherein R<sup>1</sup> is

$$_{\mathrm{H_{3}C}}$$
  $_{\mathrm{N}}$   $_{\mathrm{N}}$ 

- 5. The compound of claim 1, wherein R² is —OCH<sub>3</sub>.
  6. The compound of claim 1, wherein R² is X-L-R.
  7. The compound of claim 1, wherein R³ is hydrogen.

- **8**. The compound of claim **1**, wherein R<sup>3</sup> is chloro.
- 9. The compound of claim 1, wherein each X is O.
- 10. The compound of claim 1, wherein each X is S or SO<sub>2</sub>.
- 11. The compound of claim 1, wherein each X is NH.

12. The compound of claim 1, wherein L-R is -L1-R or

13. The compound of claim 1, wherein L<sup>1</sup>-R is

14. The compound of claim 1, wherein L-R is selected from the group consisting of:

—X-L-R is selected from the group consisting of

 $\begin{array}{c} \textbf{15}. \text{ The compound of claim 1, wherein each of q, r, s, and } \\ \textbf{t is at least 3.} \\ \textbf{16}. \text{ A compound selected from:} \end{array}$ 

$$\begin{array}{c} \text{-continued} \\ \text{N} \\$$

or a salt thereof.

# 17. An affinity solid support of Formula II:

$$\begin{array}{c}
\Pi \\
50 \\
R^{21}
\end{array}$$

$$\begin{array}{c}
NH \\
NH \\
NH \\
NH \\
N+1
\end{array}$$

$$\begin{array}{c}
X-L-Y-Z \\
P^{23}
\end{array}$$

$$\begin{array}{c}
60
\end{array}$$

or a salt thereof,

wherein:

$$R^{21} \text{ is } -\!\!\!-\!\! CF_3, -\!\!\!-\!\! SO_2CH_3, -\!\!\!-\!\! X\text{-L-Y---}Z,$$

$$Z-Y$$

$$Z-Y$$

$$NH$$

$$Z-Y$$

$$NH$$

$$X-Y$$

$$X-Z$$

$$Y-Z$$

R<sup>22</sup> is —OCH<sub>3</sub>, or X-L-Y—Z; R<sup>23</sup> is hydrogen or chloro; X is O, S, SO<sub>2</sub>, C(O)NH, NHC(O) or NH; L-Y—Z is -L<sup>1</sup>-Y—Z,

30

40

$$L^1$$
-Y—Z is

 $L^2$ -Y—Z is

 $L^3$ -Y—Z is

$$\mathcal{L}_{q}^{\mathcal{L}_{q}^{\mathcal{L}_{q}}}$$
 or  $\mathcal{L}_{q}^{\mathcal{L}_{q}}$  or  $\mathcal{L}_{q}^{\mathcal{L}_{q}}$ 

Y—Z is

Z is a solid support;

q is 2, 3, 4, 5, 6 or 7;

r is 1, 2, 3, 4, 5, 6 or 7;

s is 1, 2, 3, 4, 5, 6 or 7;

o t is 1, 2, 3, 4, 5, 6 or 7;

v is 1, 2, 3, 4, 5, 6 or 7;

u is 1, 2, 3, 4, 5, 6 or 7;

w is 1, 2 or 3;

n, m, and p are either 0 or 1, with the provisos that (1) when  $R^{21}$  is

$$_{
m H_{3}C}$$
  $\stackrel{
m CH_{3}}{\sim}$   $^{
m Z}$   $^{
m Z}$ 

—CF $_3$  or —SO $_2$ CH $_3$ , and R $^{22}$  is —OCH $_3$ , then one of n, m, and p must be 1, and the others of n, m, and p must be zero; and

(2) when R<sup>21</sup> is other than

$$_{\mathrm{H_{3}C}}$$
 $^{\mathrm{CH_{3}}}$  $^{\mathrm{V}}$  $^{\mathrm{V}}$ 

 $_{\rm 45}$  —CF  $_{\rm 3}$  or —SO  $_{\rm 2}{\rm CH_3},$  or  $R^{22}$  is X-L-Y—Z, then all of n, m, and p must be zero.

18. The affinity solid support of claim 17 of Formula II-A:

19. The affinity solid support of claim 17 of Formula II-B:

wherein the variables are as defined in claim 17.

20. The affinity solid support of claim 17 of Formula II-D:

$$\mathbb{R}^{21}$$
 $\mathbb{R}^{21}$ 
 $\mathbb{R}^{21}$ 
 $\mathbb{R}^{22}$ 
 $\mathbb{R}^{23}$ 

II-D

25

21. The affinity solid support of claim 17, wherein R<sup>21</sup> is

60

22. The affinity solid support of claim 17, wherein R<sup>22</sup> is -OCH<sub>2</sub>.

23. The affinity solid support of claim 17, wherein  $R^{22}$  is X-L-Y—Z.

**24**. The affinity solid support of claim 17, wherein  $R^{23}$  is hydrogen.

25. The affinity solid support of claim 17, wherein  $\mathbb{R}^{23}$  is chloro.

 $26. \ \mbox{The affinity solid support of claim 17}, wherein each X is O.$ 

27. The affinity solid support of claim 17, wherein each X is S or  $SO_2$ .

 ${\bf 28}.$  The affinity solid support of claim  ${\bf 17},$  wherein each X is NH.

29. The affinity solid support of claim 17, wherein L-Y—Z is -L¹-Y—Z or

30. The affinity solid support of claim 17, wherein L-Y—Z is selected from the group consisting of

31. The affinity solid support of claim 17, wherein  $L^1$ -Y—Z is selected from the group consisting of

32. The affinity solid support of claim 17, wherein each of q, r, s, and t is at least 3.  $$^{30}$$ 

33. The affinity solid support of claim 17, wherein —X-L-Y—Z is selected from the group consisting of

34. The affinity solid support of claim 17 which is

or a salt thereof.

- ${\bf 35}.$  The affinity solid support of claim  ${\bf 17},$  wherein Z is a cross-linked agarose resin.
  - 36. A method for purifying a serine protease comprising
  - (1) adding a first composition comprising the serine protease to an affinity solid support of claim 17 or a salt thereof to form a second composition comprising the serine protease and the affinity solid support of claim 17, and
  - (2) eluting the serine protease from the second composition with an elution buffer comprising a competitive agent.
- 37. The method of claim 36, wherein the competitive agent 45 is arginine and/or benzamidine, or a salt thereof.
- **38**. The method of claim **36**, wherein the serine protease is a fXa derivative.
- **39**. The method of claim **36**, wherein the serine protease is a polypeptide comprising the amino acid sequence of SEQ ID NO: 1 or 2, or a polypeptide having at least about 80% sequence identity to SEQ ID NO: 1 or 2.

- **40**. A kit for purifying a serine protease comprising
- (1) an affinity solid support of claim 17, and
- (2) an elution buffer comprising a competitive agent.
- **41**. A kit for purifying a serine protease comprising a compound of claim **2** and a resin of the Formula NC—O—Z or

$$N-0$$
  $N$   $Z$ 

wherein Z is a solid support.